

# Asphalt Pavement Life Cycle Assessment: Review and Future Outlook

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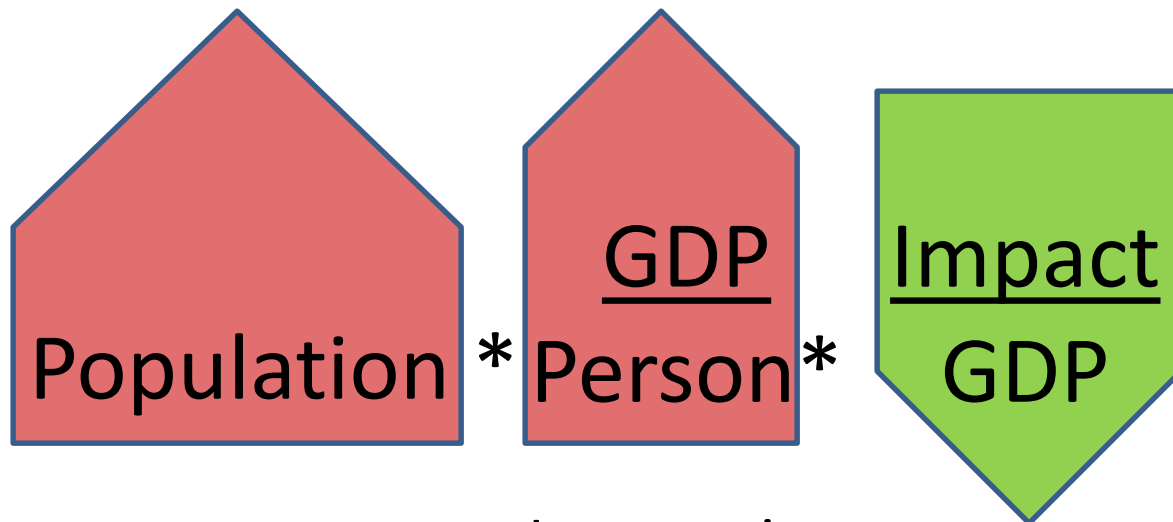
# Outline

- Review of sustainability goals
- Changes in transportation that will affect pavement
- Tools for measuring sustainability
- Implementation
- Prioritization
- Conclusions

# Sustainability:

## Master equation for environmental impacts

Environmental impact =



Ehrlich and Holdren (1971) Impact of population growth. e.g. via LCA  
*Science* 171, 1211-1217

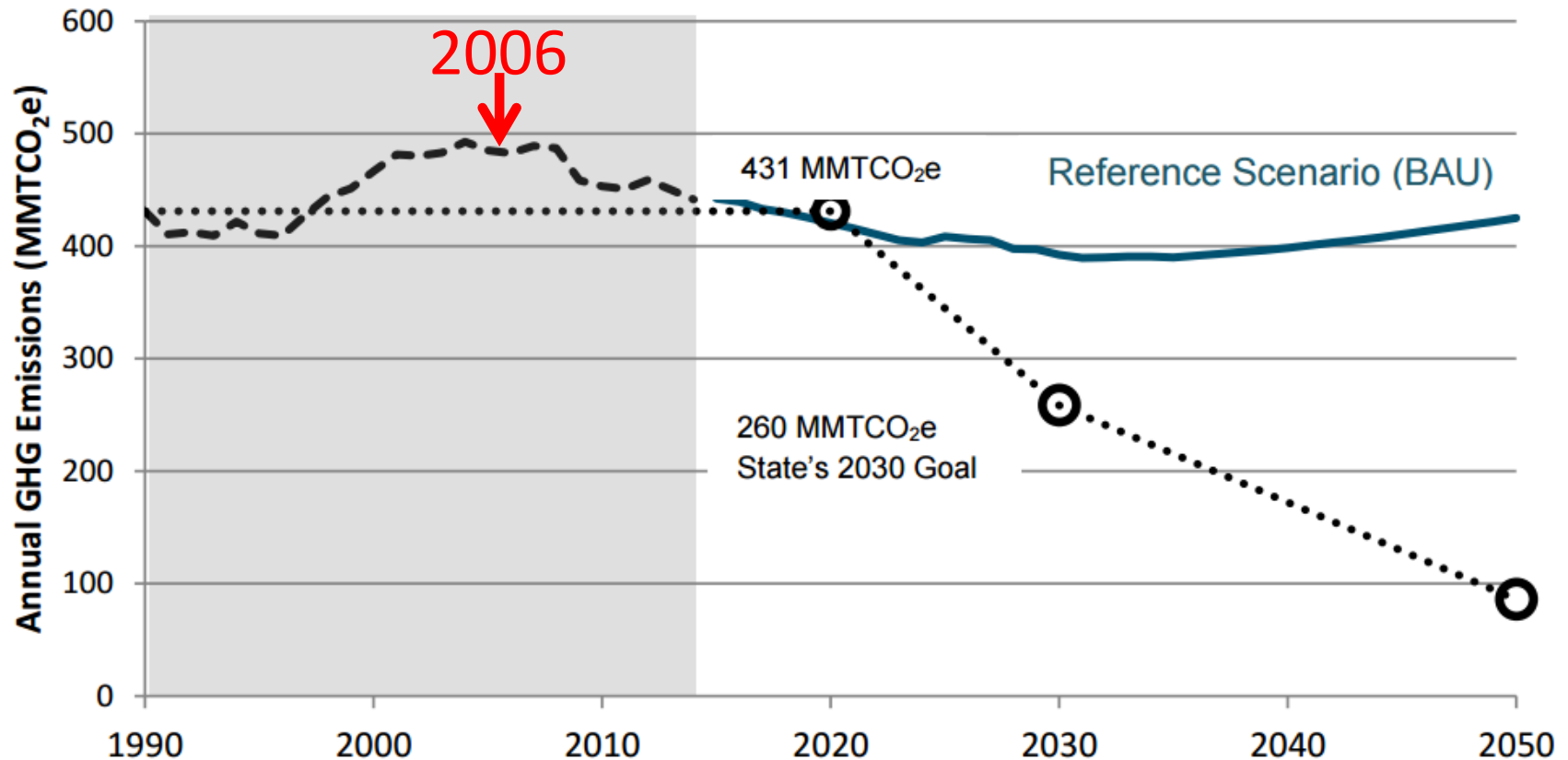
Slide adapted from R. Rosenbaum,  
Pavement LCA 2014 keynote address

Increase in  
wealth and  
economic  
activity

New technology,  
organization and  
implementation

# Climate Change: California targets for GHG

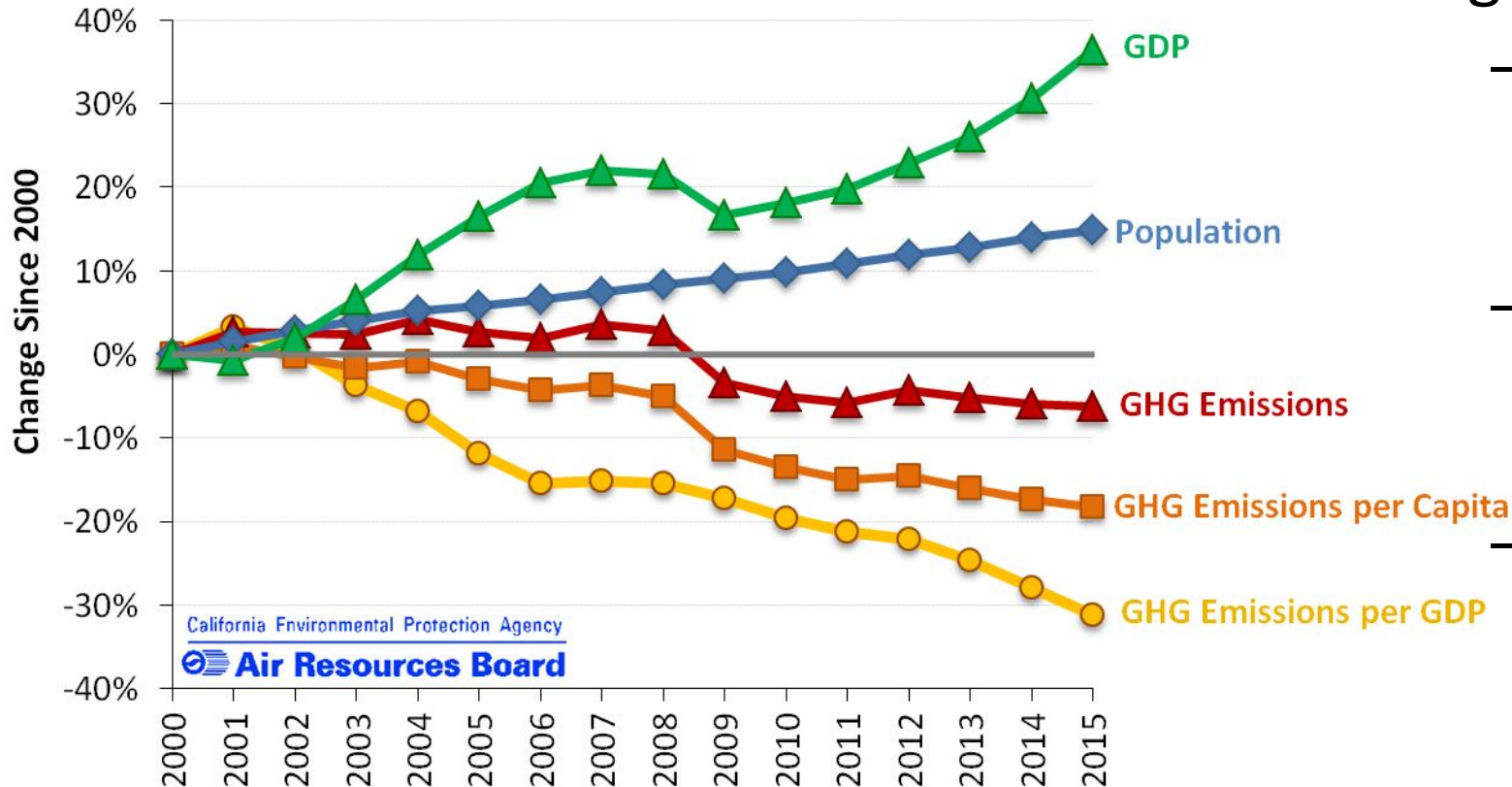
- State Law signed in 2006, economic recession 2008-2015
- State law remains; federal withdrawal from Paris Agreement
- 2020 targets: will be met, primarily in energy sector
- 2030, 2050 targets: much harder, requires many more strategies



# Climate Change: can California state goals be met and keep a strong economy?

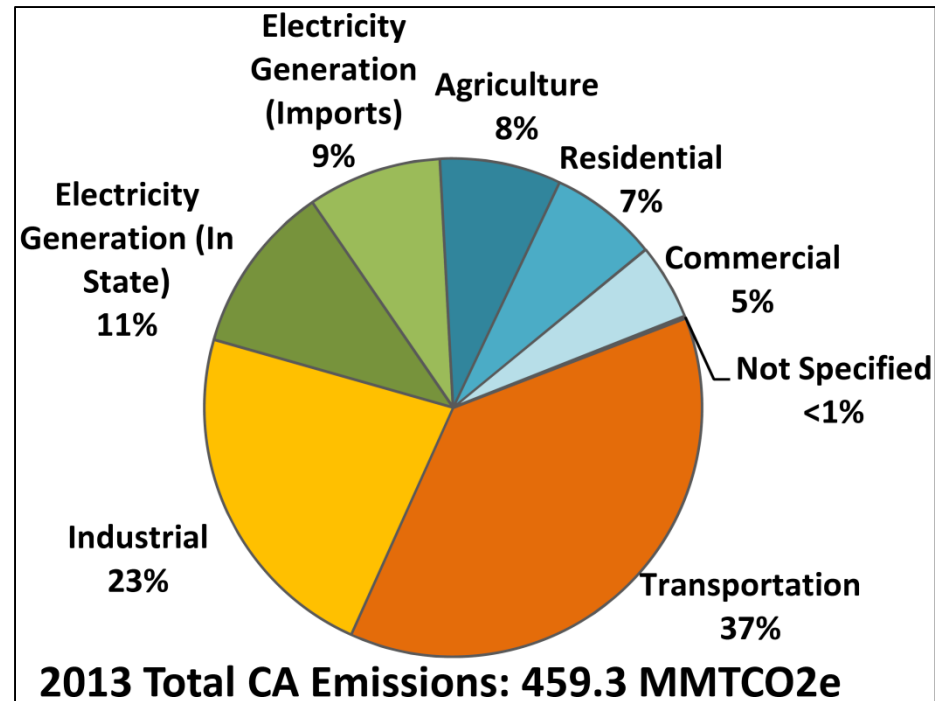
- Population growth:
  - 1990: 30 million
  - 2017: 39 million
  - 2055: 50 million

Change in California GDP, Population and GHG Emissions since 2000



# How could changes in pavements reduce California GHG emissions?

- Out of 459 MMT CO<sub>2</sub>e in 2013
  - On road vehicles 155 MMT
    - Reduce rolling resistance to optimum = - 1.5 MMT
    - Reduce hauling of stone 10% = - 0.6 MMT
  - Refineries 29 MMT
    - Reduce asphalt use 50% = - 0.7 MMT
  - Cement plants 7 MMT
    - Reduce cement use 50% = - 0.2 MMT
- Total pavement reductions = - 2.9 MMT = 0.6% of state total GHG



- These are important contributions to GHG reduction
- Equally important is what changes in other parts of economy will do to pavement

# Pavement Materials Resource Depletion and Replacement

- Aggregate:
  - Local future shortages and quality issues
  - Large quantities of aggregate moved on the roads,  
= lots of fuel use, high levels of damage on roads
- Asphalt:
  - US: supply and demand balanced, because large amounts of asphalt are coked for liquid fuels
  - If oil demand for transportation fuel diminishes, there is a nearly infinite future supply of asphalt
  - Will there be a business model to refine oil for asphalt?

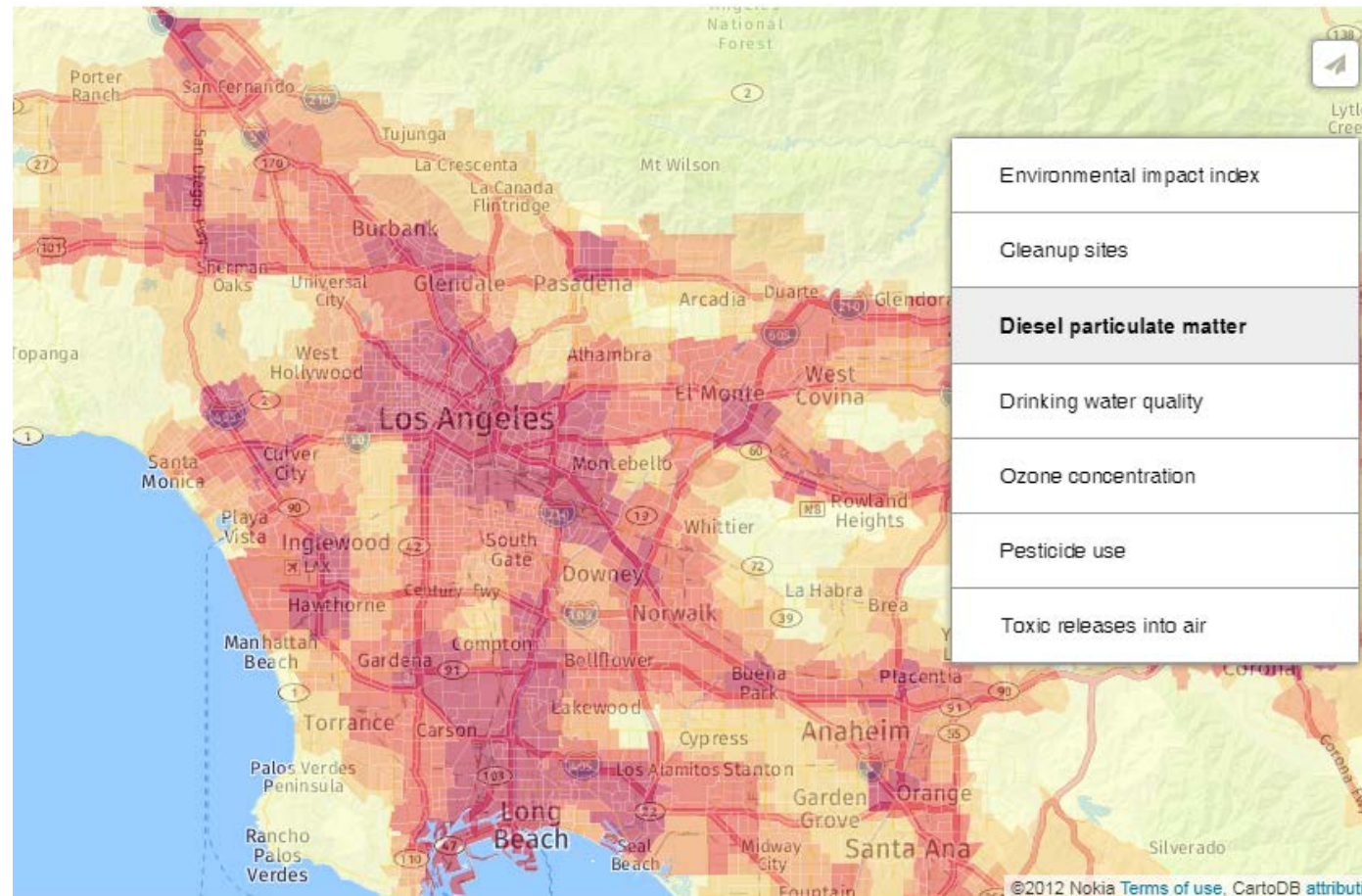


# Air Pollution Toxicity is also very important

- Transportation related factor of most importance is air pollution, especially diesel trucks

✓ Requiring changes in vehicle energy sources, especially trucks

✓ Less oil refining



Source: URS, August 3, 2015.

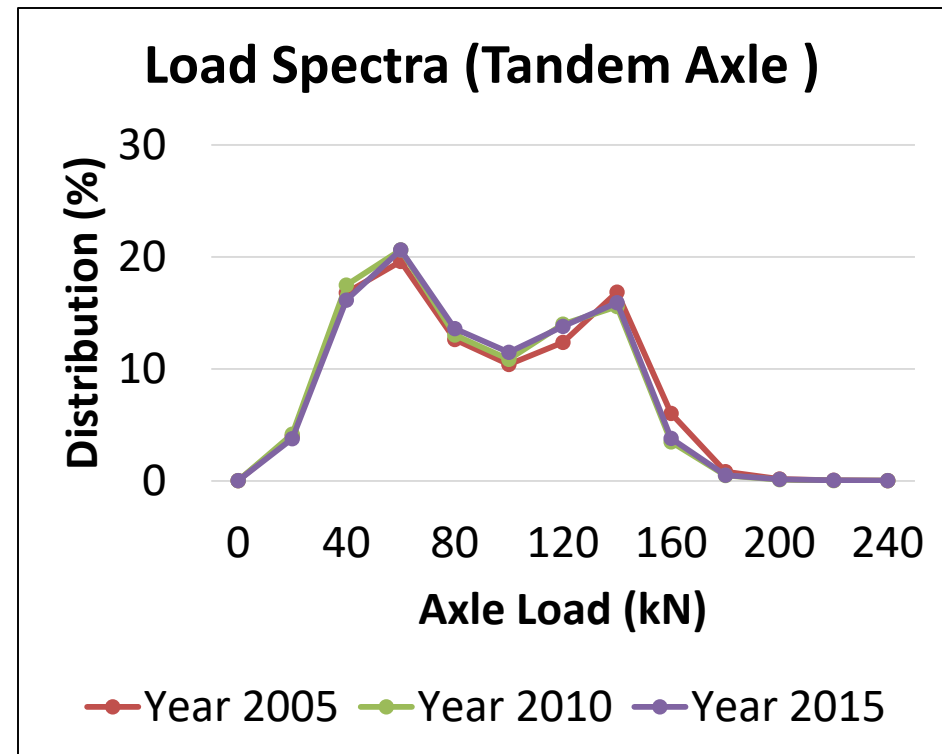
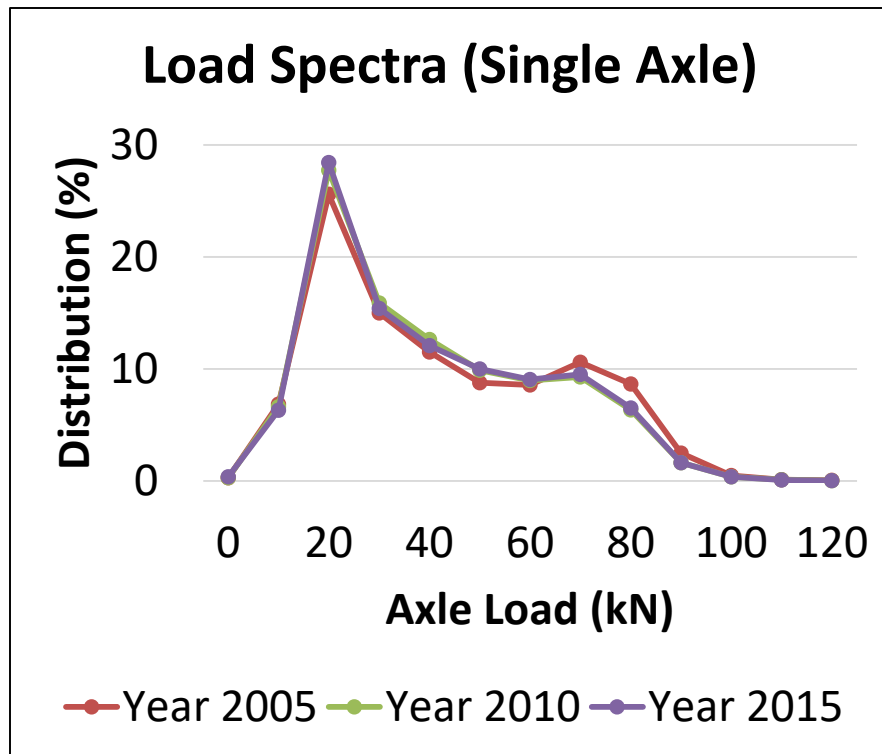
<http://graphics.latimes.com/responsivemap-pollution-burdens/>

<https://www.uschamber.com/issue-brief/ozone-national-ambient-air-quality-standards>

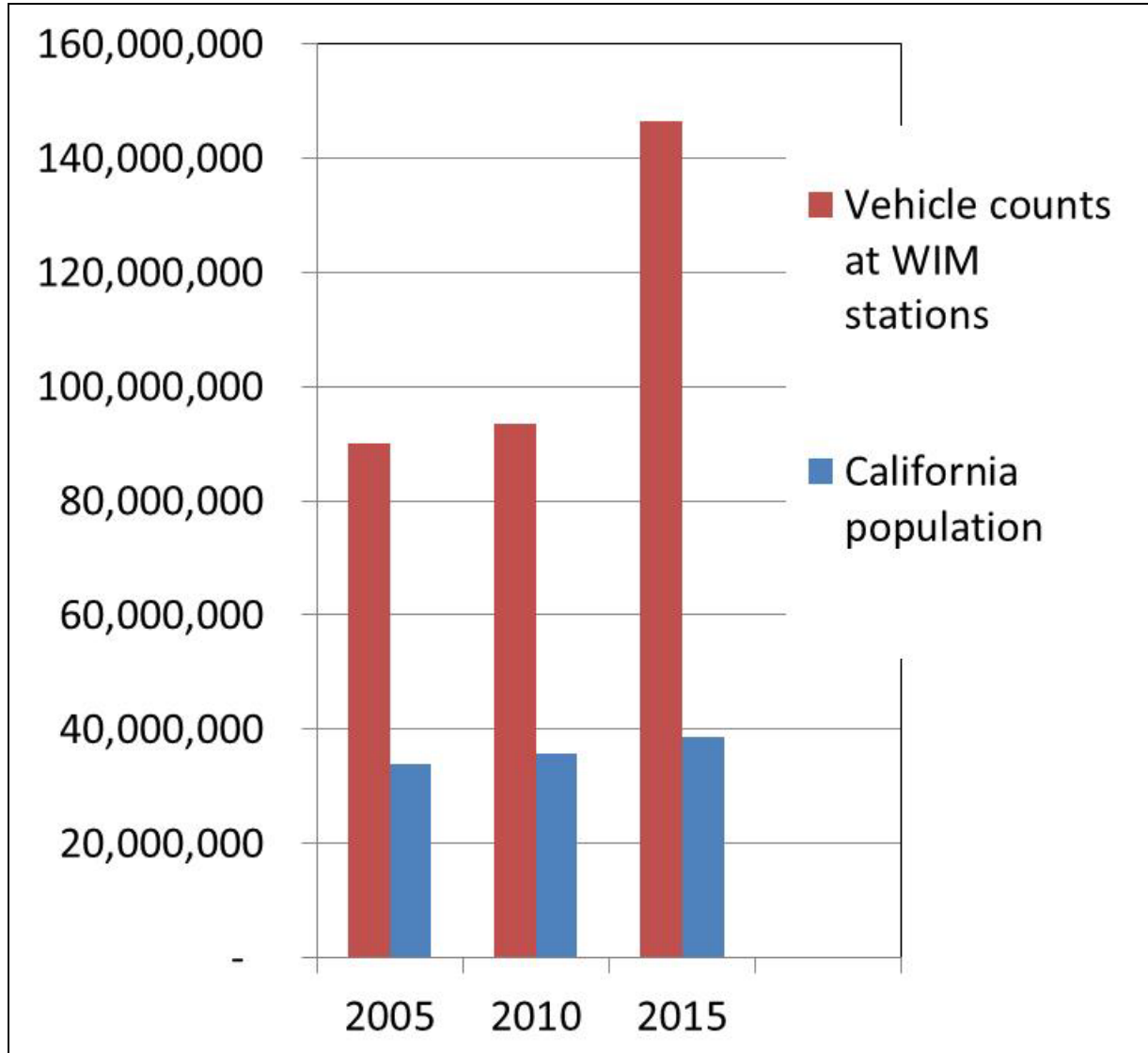


# Truck traffic axle weights increasing?

- State-wide average axle loads (115 WIM stations) virtually unchanged in 10 years
- Gross vehicle weights slightly reduced



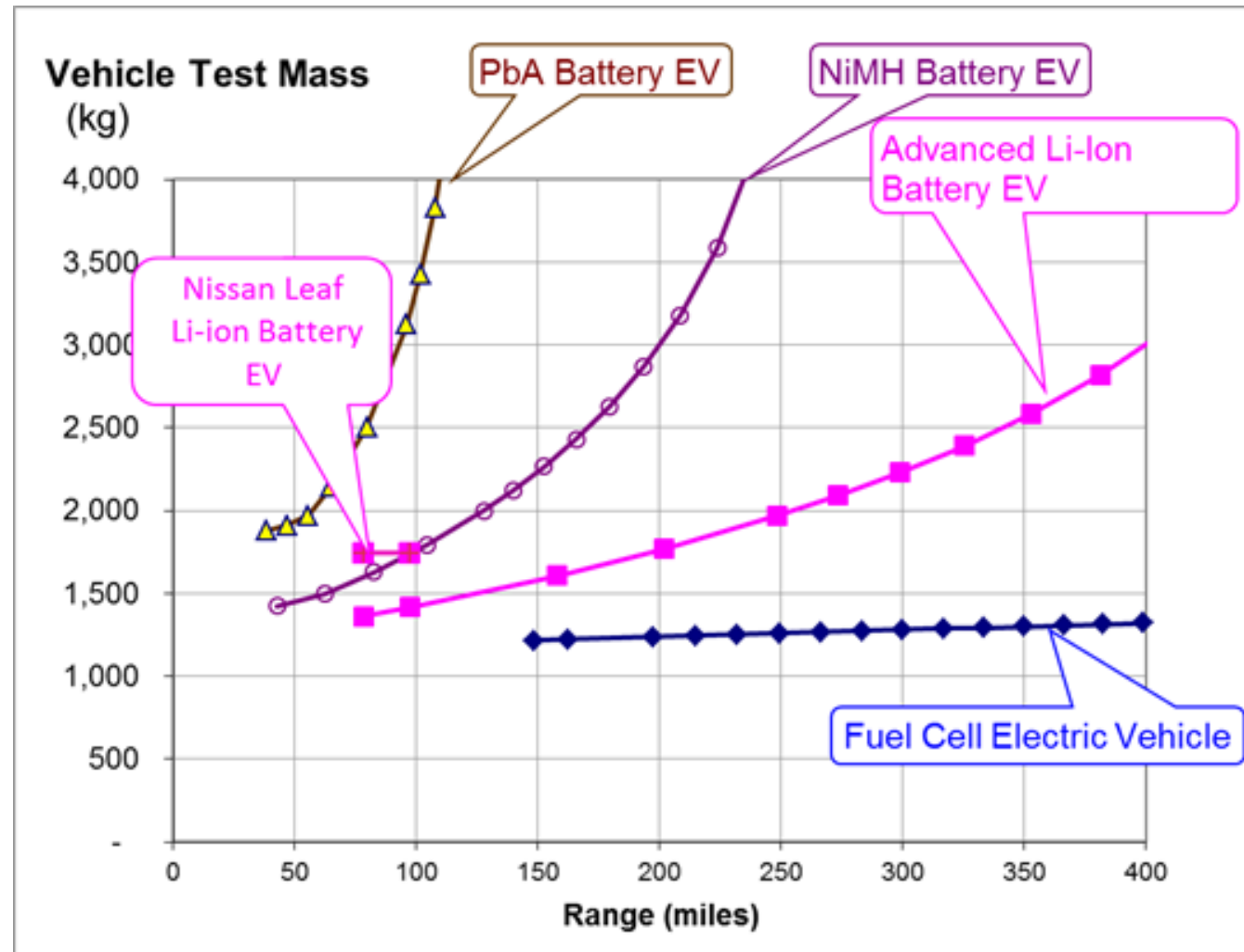
# Freight growth: more trucks



- 62% increase in truck counts vs 14% growth in population
- Short-haul: 69% increase
- Long-haul: 59% increase

# Electric vehicles and weight

- Currently about 30% heavier for about 30% of the range
- Trucks use same technologies as cars, more range = add more batteries
- Fuel cells questionable



Long and short  
haul trucks  
available now



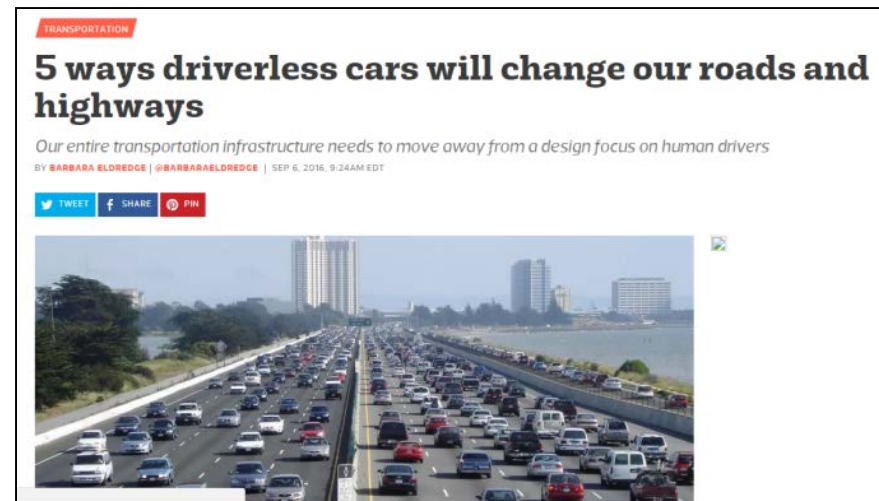
# WAZE. OUTSMARTING TRAFFIC, TOGETHER.

What is wrong with this image if trucks use Waze and you are a local government?



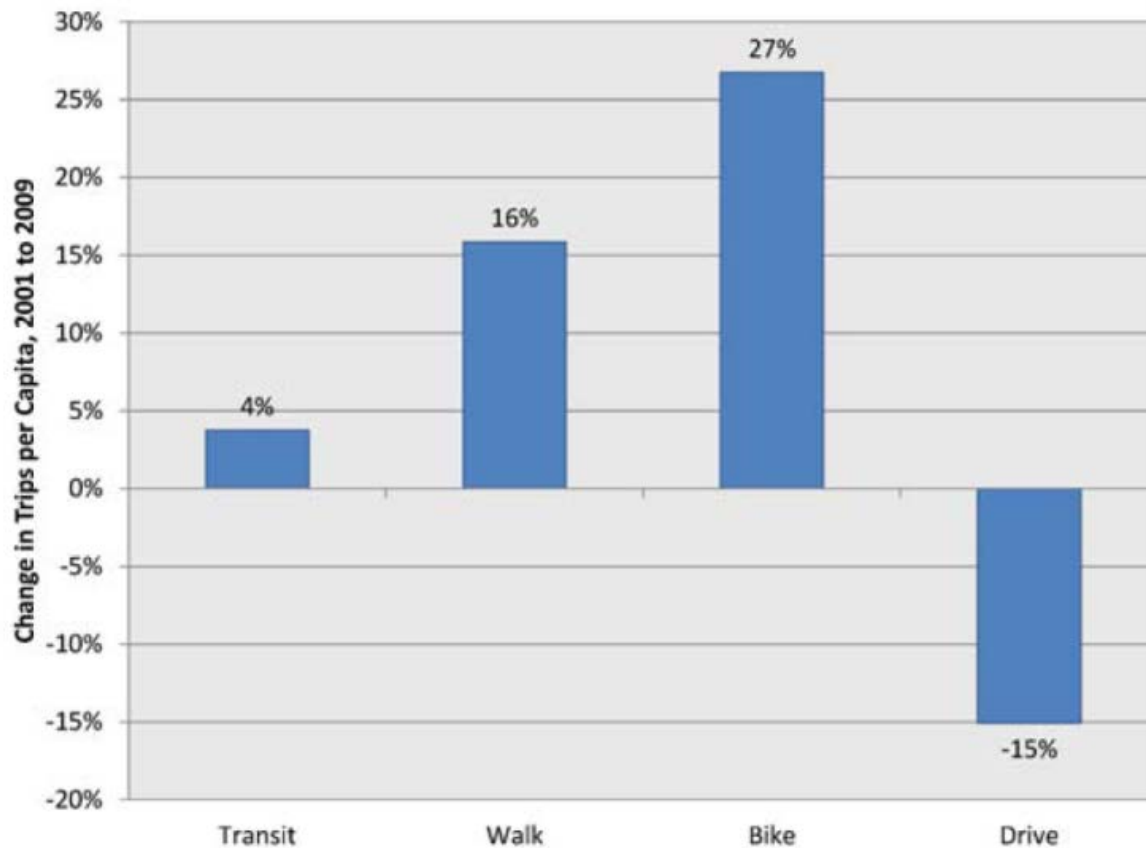
# Autonomous Vehicle Technology

- Fully automated truck platooning expected to deploy starting 2020 and broad implementation by 2030
  - 3 to 13% fuel savings
- Asphalt surfaced pavement
  - Channelized traffic if wander is not programmed into guidance, = faster rutting and fatigue
  - Truck platooning will reduce thixotropic recovery times at high speeds, larger strains
- Automated Vehicles Symposium 2017 and 2018
  - No discussion of effects on pavement



# What kind of pavement will we need in the future?

Figure 2. Change in Number of Trips per Capita among 16 to 34 year-olds, 2001 to 2009<sup>12</sup>



Millennials driving the trend; may not just be recession

Less interested in cars; use of technology to connect instead of travel; more interested in walkable, bikeable cities; fewer or more vehicles

# Summary of Sustainability Goals

- Respond to changes in vehicle technology
- Save the planet from excessive global warming
  - Reduce greenhouse gas emissions from pavement and interactions of pavement with other systems
- Reduce local emissions harming people
  - Air pollution, water pollution, etc
- Do not use finite resources too quickly
- Maintain economic competitiveness
- Improve pavement effects on human quality of life
- Achieve equity to all people in access to opportunities provided by pavement
  - Access to education, health care, jobs, recreation



# Tools for Measuring Sustainability

- Life Cycle Cost Analysis (LCCA)
  - Economic
- Life Cycle Assessment (LCA)
  - Range of environmental impacts, quantitative
- Social Life Cycle Assessment (S-LCA)
  - Indicators for social outcomes and equity

## Reasons to Measure

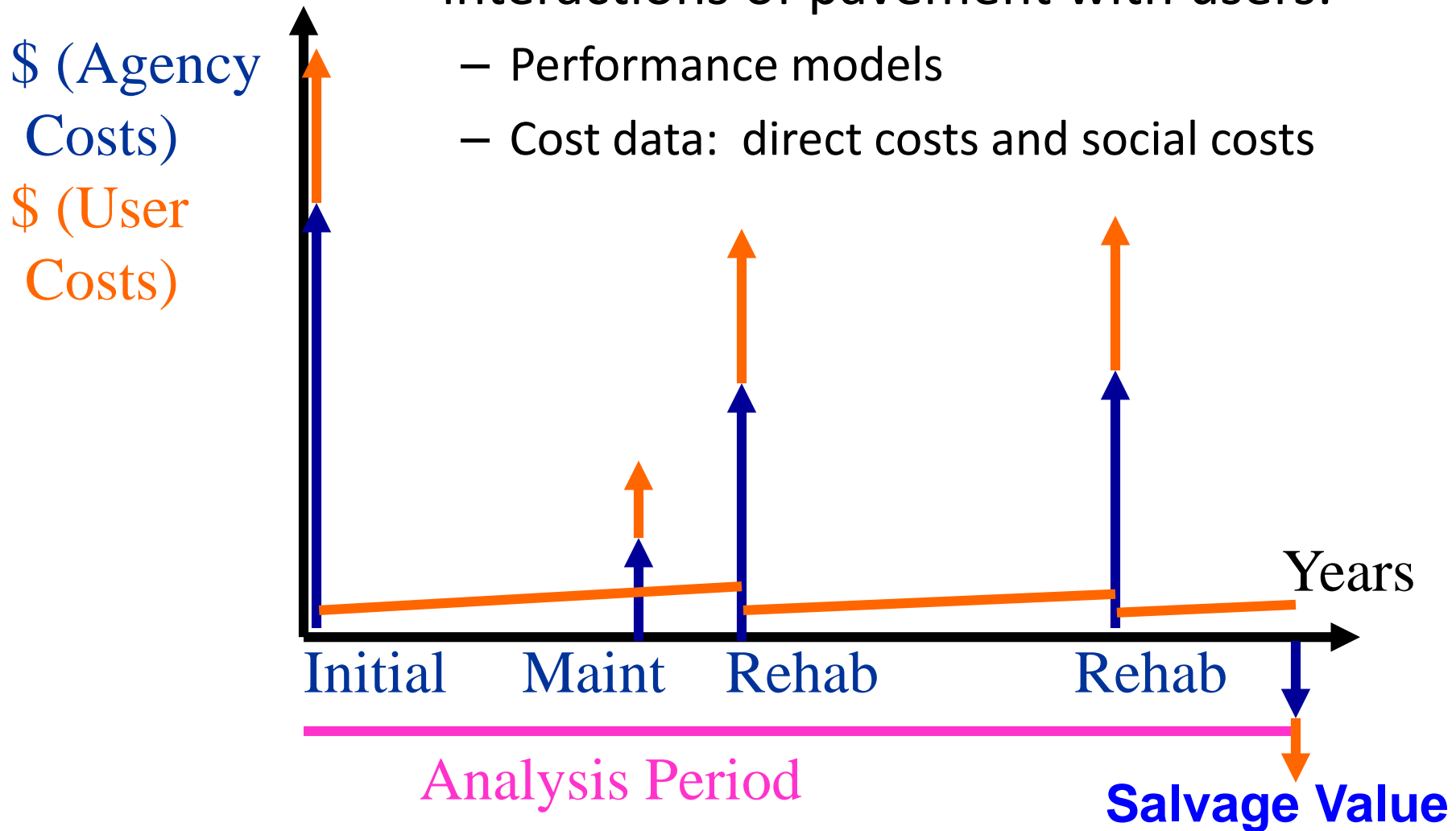
Decision support

Establish baselines for process improvement

Reporting for public, industry and government

# Life Cycle Cost Analysis (LCCA)

- Need for both pavement and interactions of pavement with users:
  - Performance models
  - Cost data: direct costs and social costs



# Four Key Stages of Life Cycle Assessment

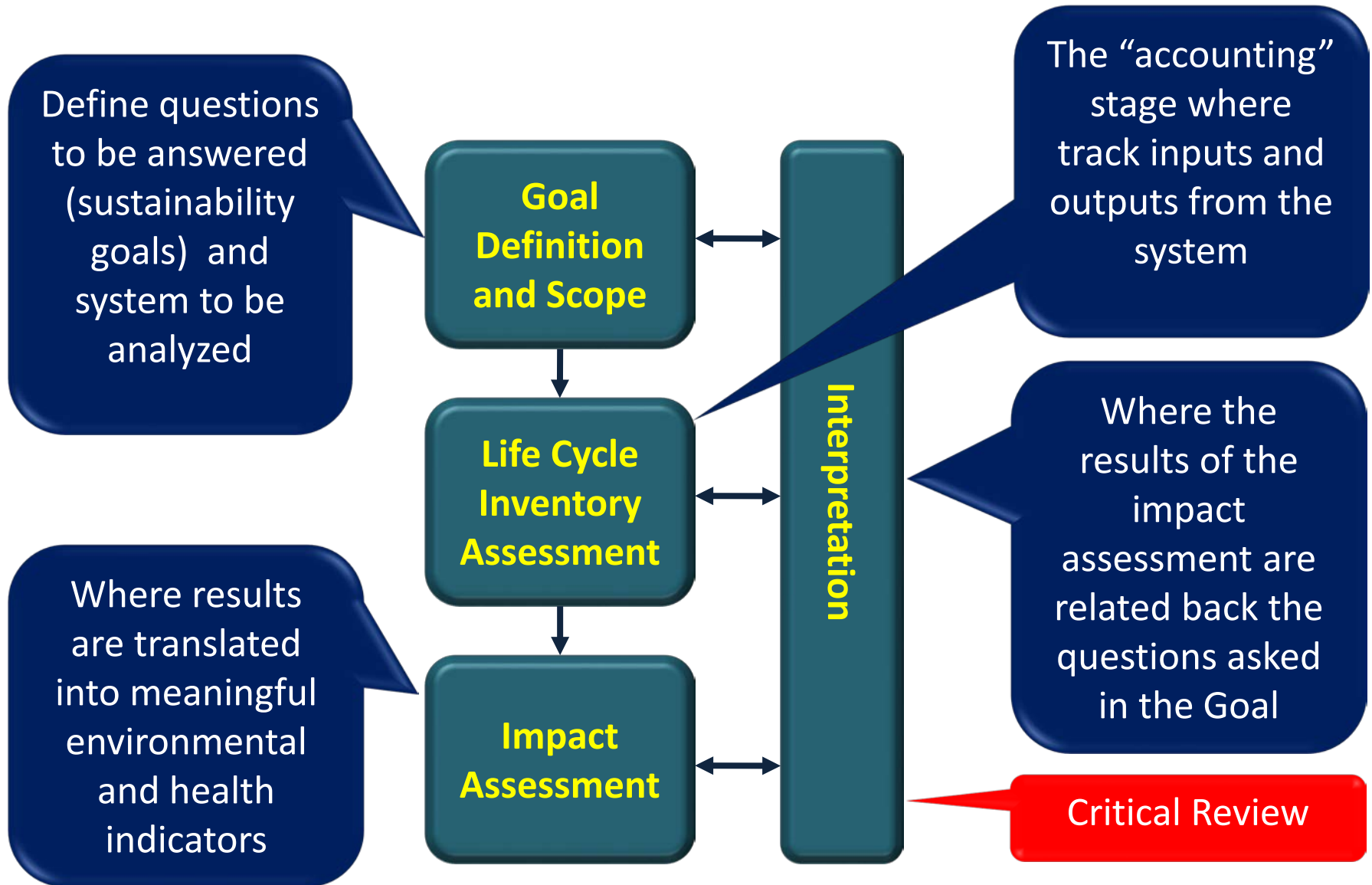
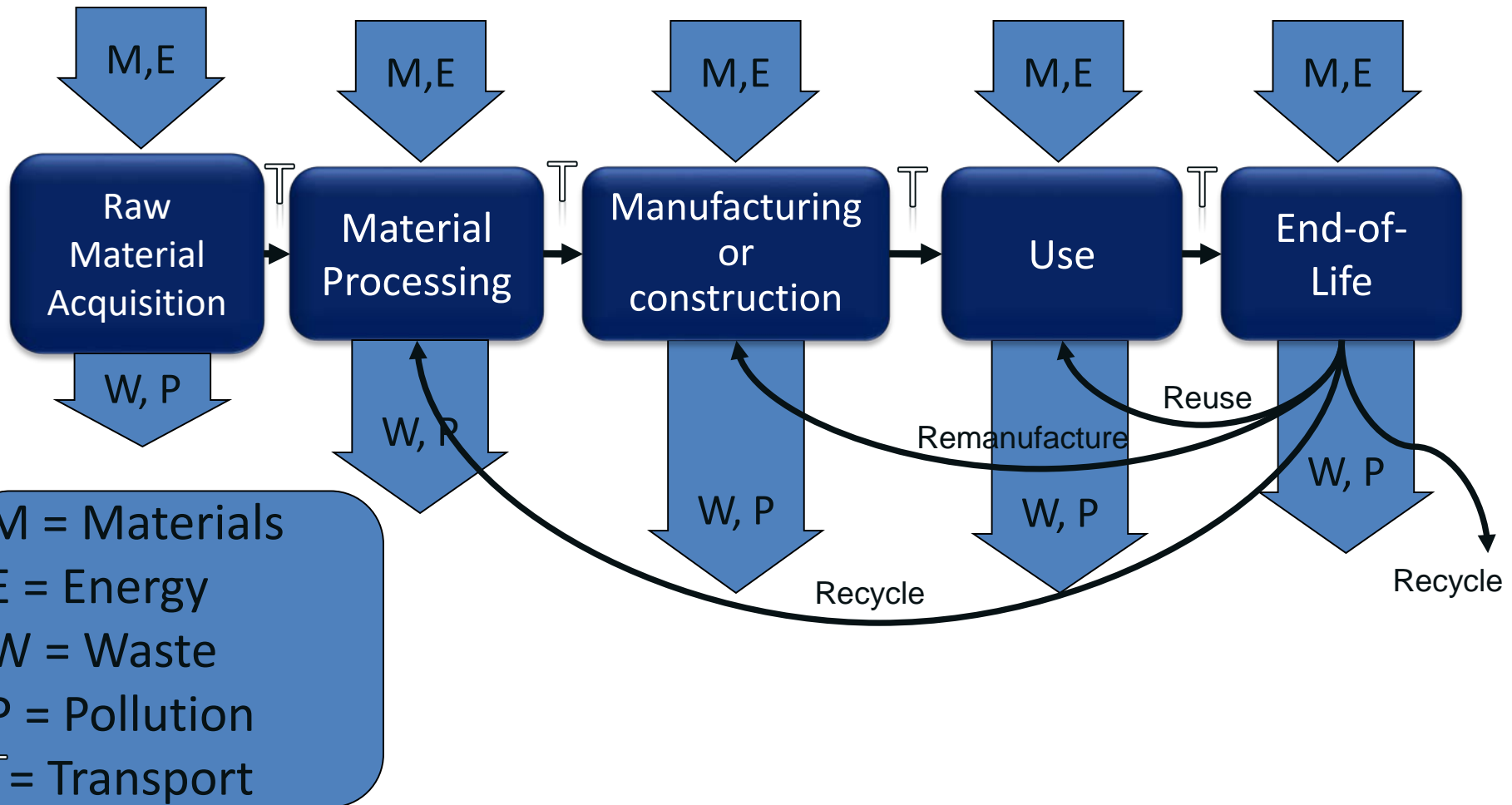


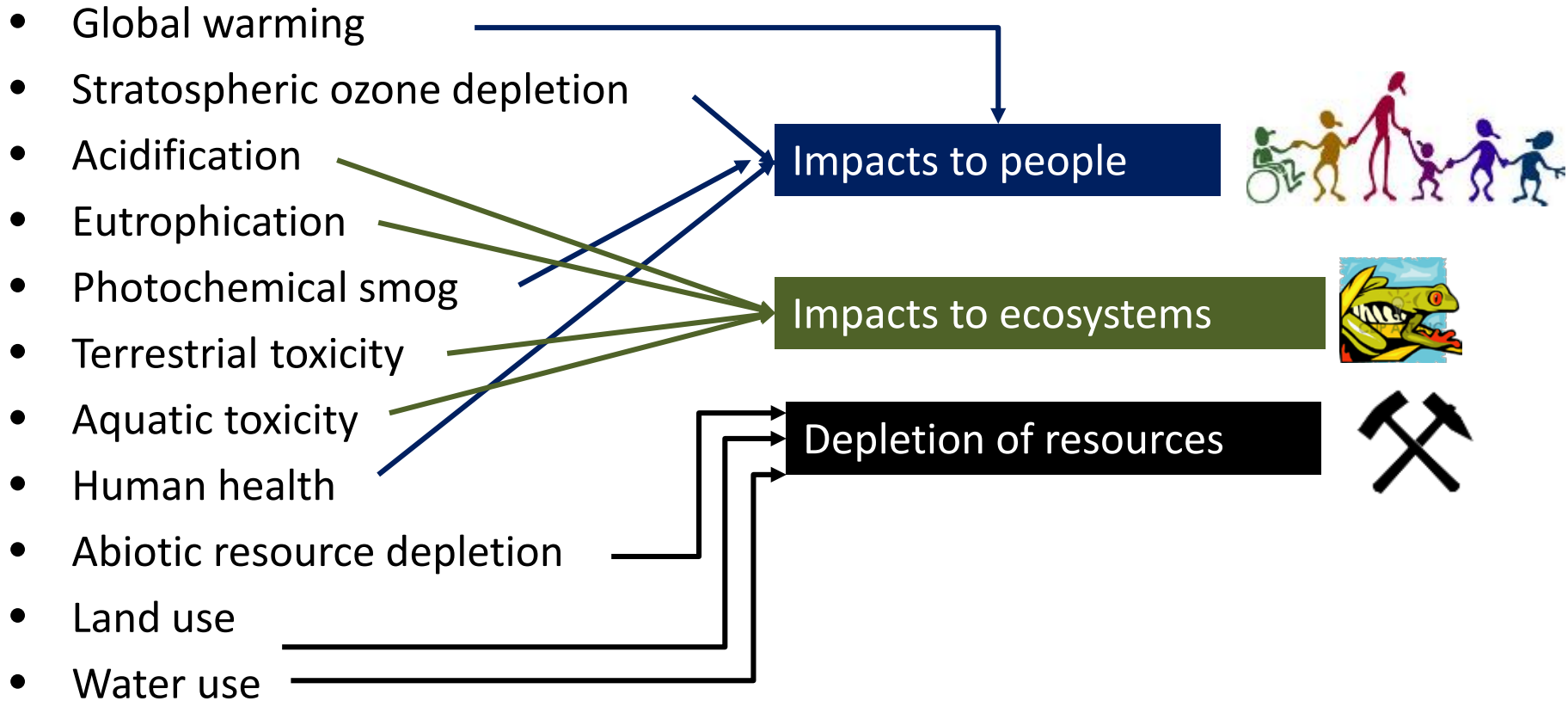
Figure based on ISO 14040, adopted from Kendall

# Inventories of flows needed for all life cycle stages



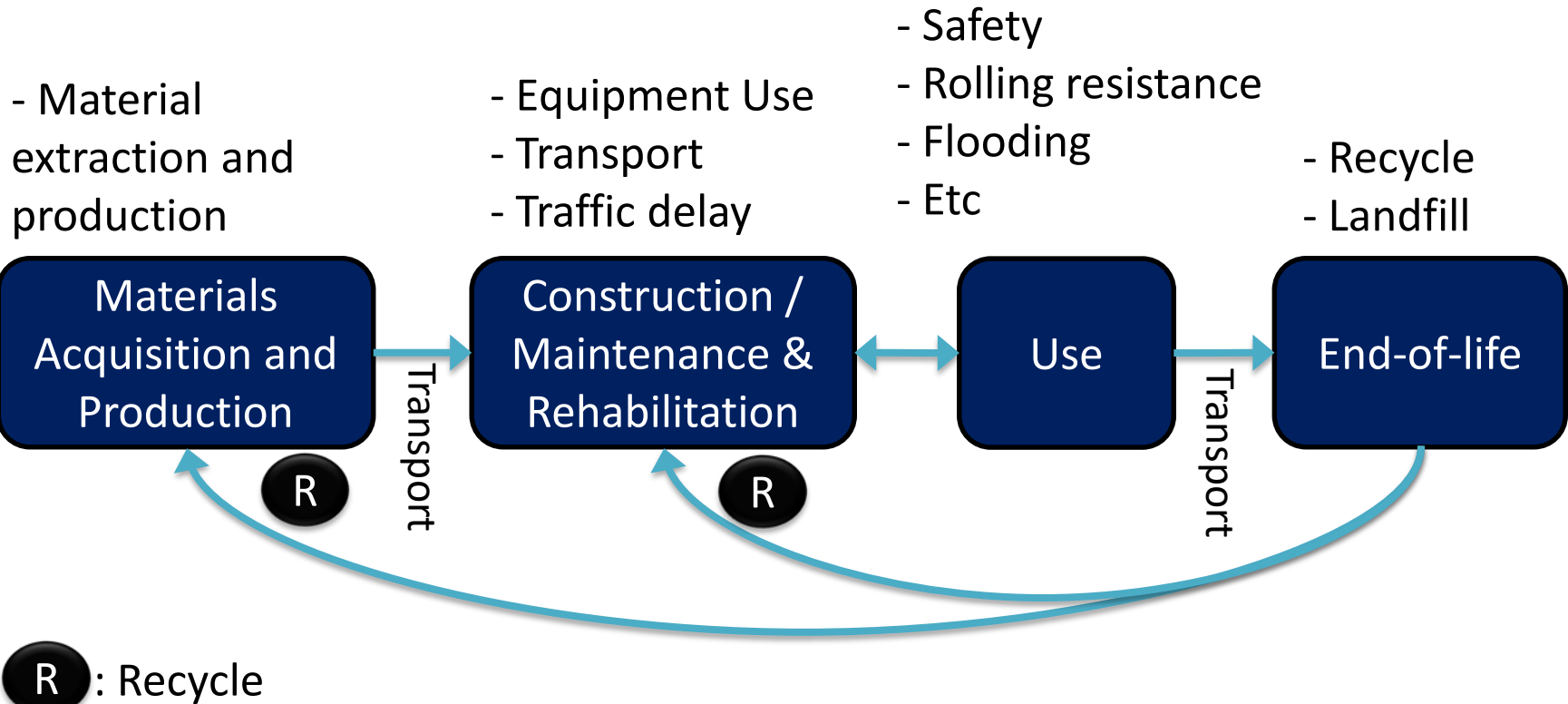
# US EPA Impact Assessment Categories

(TRACI – Tool for the Reduction and Assessment of Chemical and other environmental Impacts)



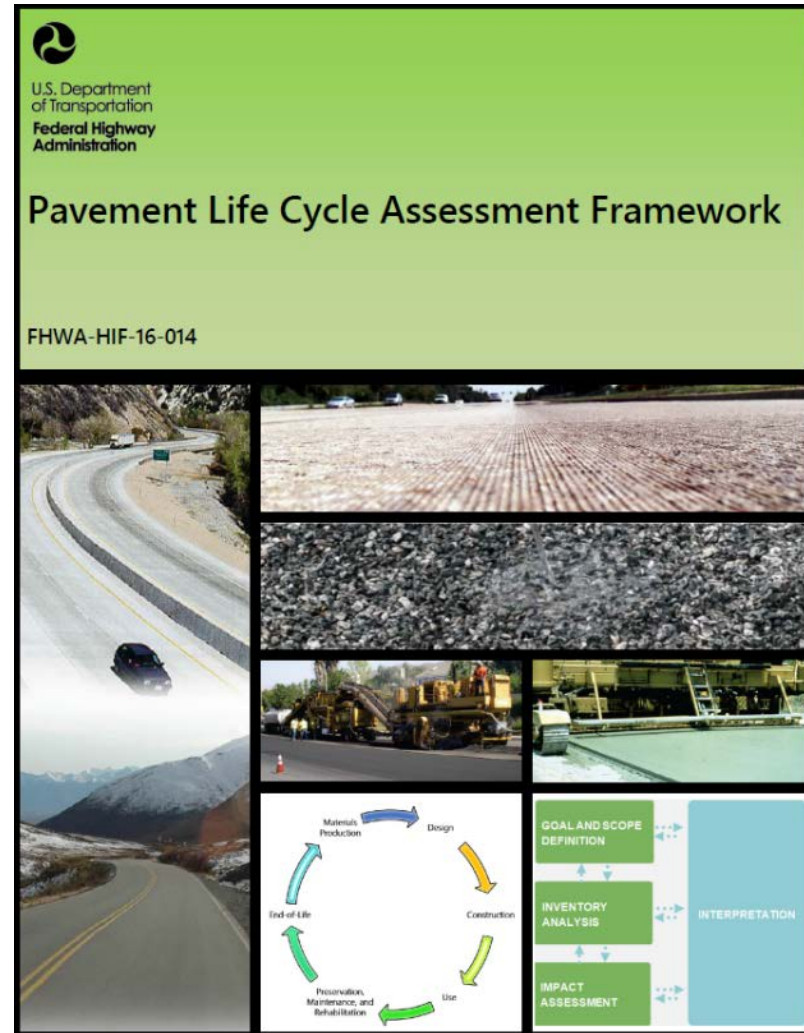
# Pavement Life Cycle Stages

## data and performance models needed for each stage



# ISO Standards and FHWA Pavement LCA Framework Document

- Search “FHWA pavement LCA framework”
- International Standards Organization (ISO) standards for LCA are generic for all materials
- FHWA guidance specific to pavements published in 2016




# Social-LCA for transportation

- Indicators and models being developed
- All indicators being reviewed for equity of transportation investment between poor and rich neighborhoods

Selected S-LCA Indicator Category	Selected performance measures
Jobs	Access to Jobs
	Job Creation
Accessibility/ Equity	Access to Community Destinations
	Access to School
Mobility/ connectivity	Average Travel Time
	Average Trip Length
	Connectivity Index
	Bike/Pedestrian Delay
Safety/ public health	Level of Service (bicycle and pedestrian)
	Crashes
	Physical Activity and Health
Livability	Green Land Consumption
	Street Trees



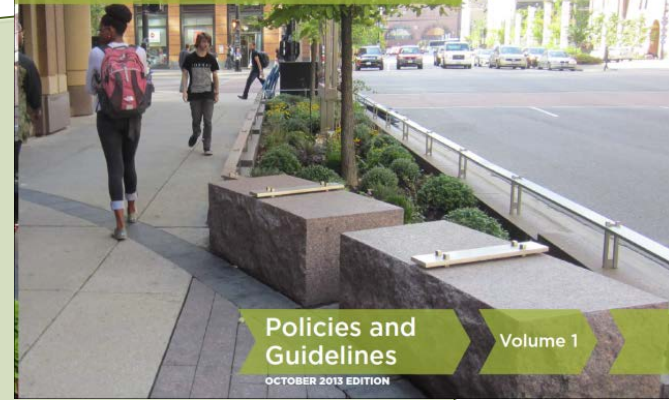
# Pavements = urban hardscape not just roads and streets

- 
- Stormwater management, groundwater infiltration
  - Tire pavement noise
  - Human thermal comfort
  - Pedestrian and bicycle functionality
  - Better interaction with urban forestry

# Getting to Sustainable Streets

Modal hierarchy & mode share

Sustainable Urban Infrastructure  
Chicago Department of Transportation



Complete Streets Chicago  
Department of Transportation



Sustainable Streets

Ecological Services

Placemaking

Streets for People:  
Placemaking in the public way  
Chicago Department of Transportation



# Where can LCA and LCCA be implemented now?

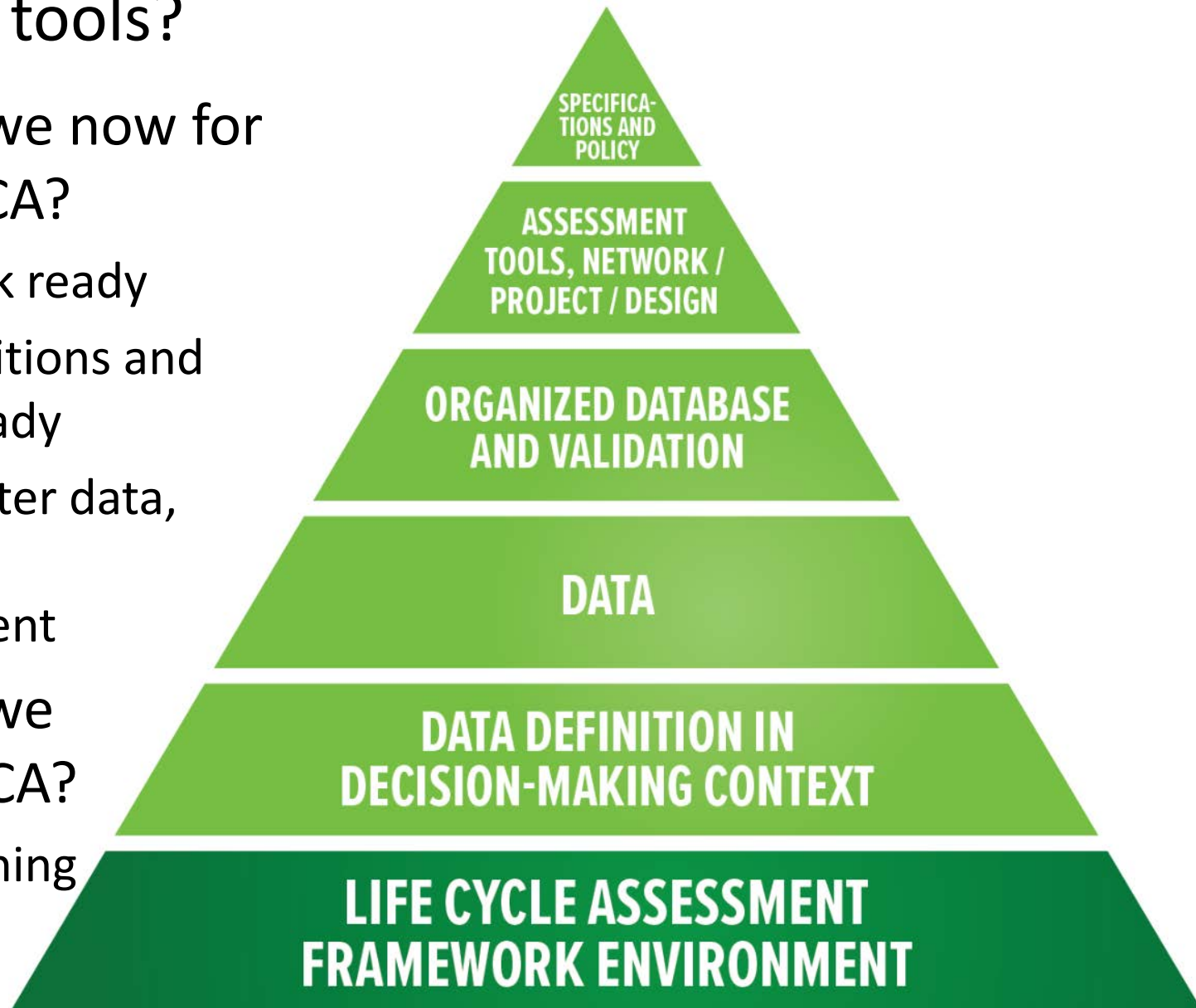
- Pavement management system optimization
  - Condition trigger levels for treatment (timing)
  - Treatment selection
- Pavement planning and design
- Policy evaluation
  - Funding planning for maintenance, rehabilitation
  - Materials changes
  - Construction quality specifications
  - Design methods

# Implementation Fundamentals

- Implementation of new technology has not occurred until it is used in every day standard practice
- To achieve implementation requires about:
  - \$ 1 of research
  - \$ 3 of development
  - \$ 6 of support for implementation
    - Tools
    - Piloting
    - Training
    - Support
- All of these are required

# Steps in development of pavement LCA, LCCA and S-LCA tools?

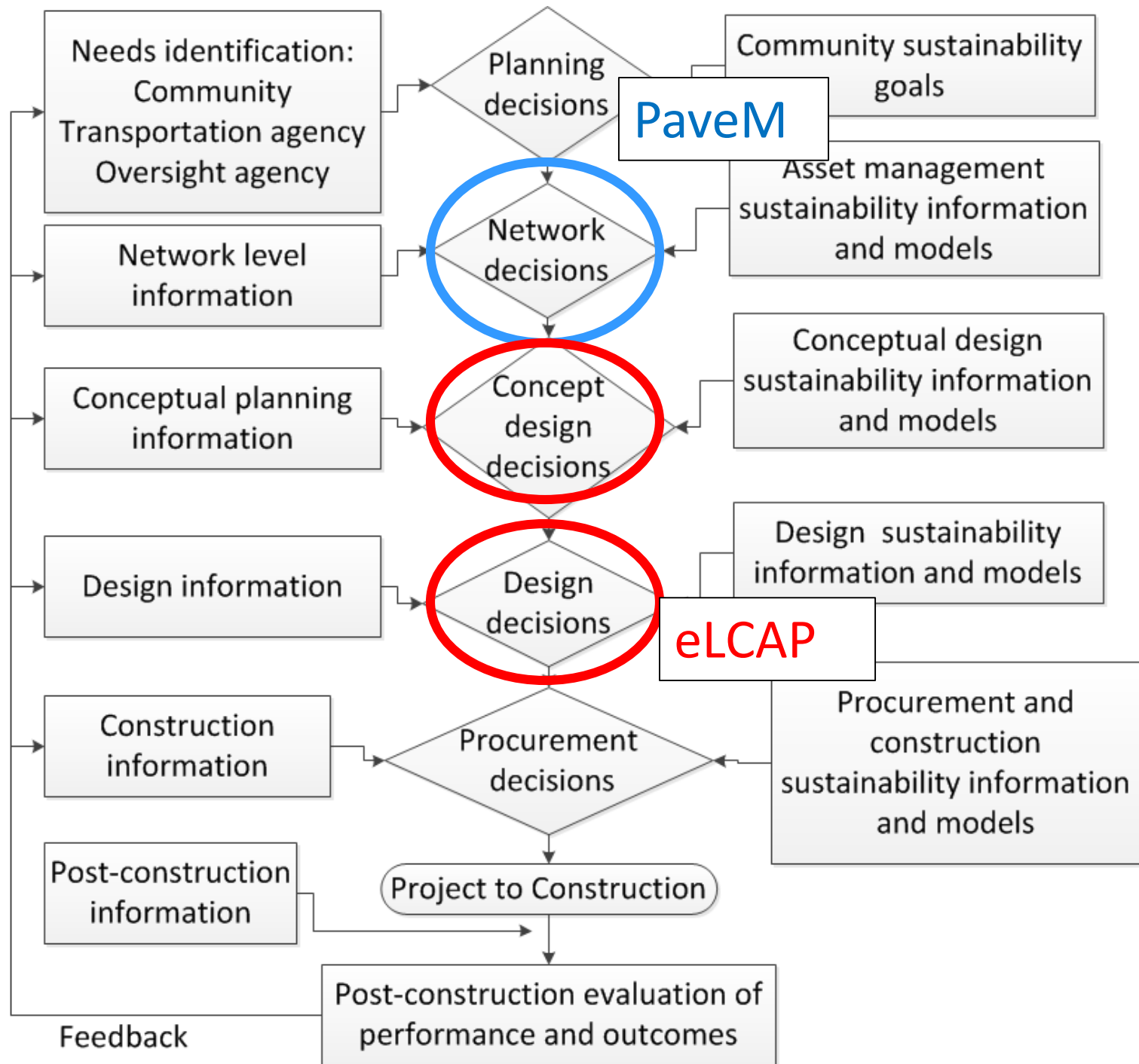
- Where are we now for LCCA and LCA?
  - Framework ready
  - Data definitions and models ready
  - Need: better data, more tool development
- Where are we now for S-LCA?
  - Just beginning



Objective:  
web-based  
integrated  
tools for:

- Network
- Concept
- Design

With  
complete  
life cycle  
and  
regionally  
applicable  
data

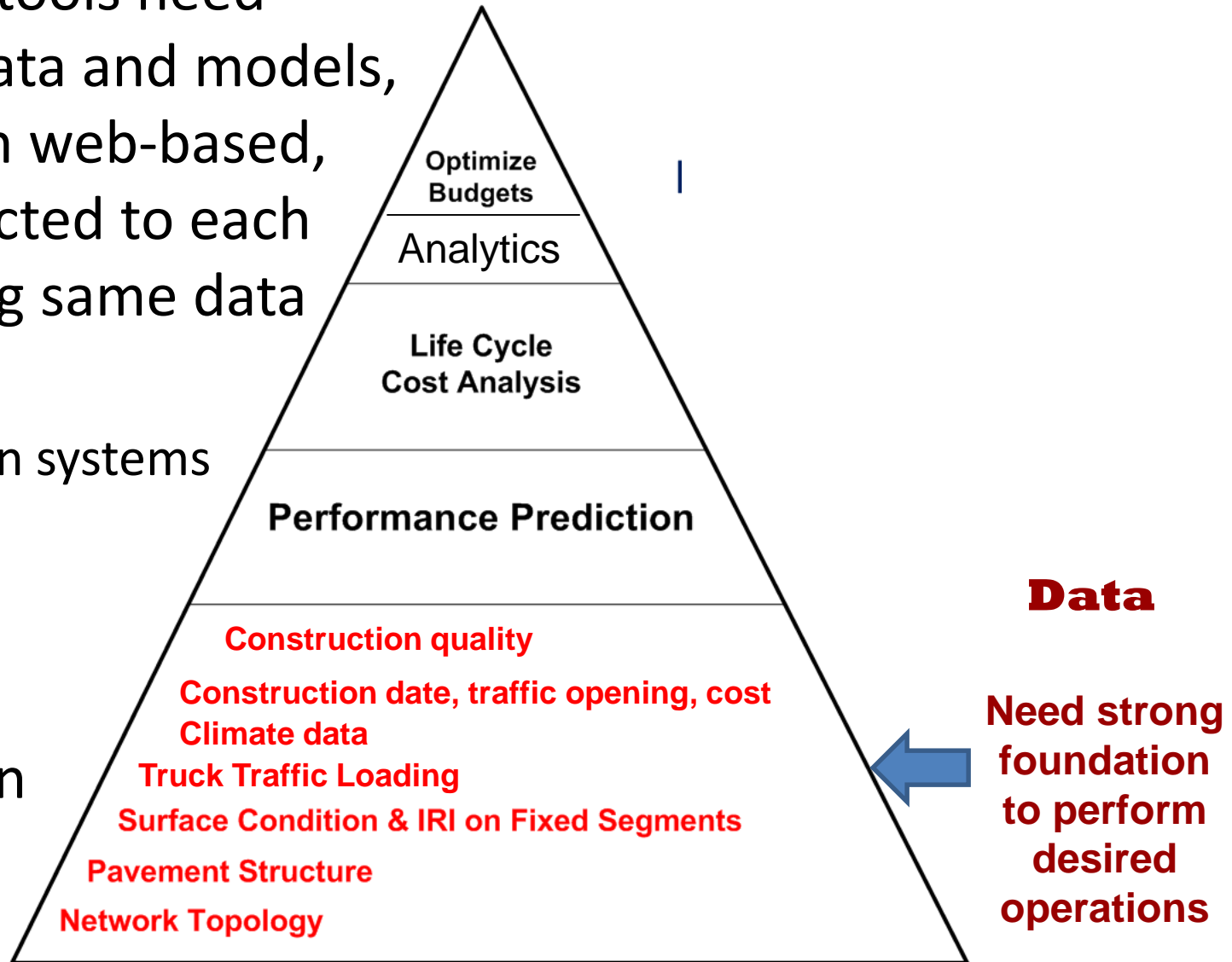


# PMS, LCCA, LCA all need some common data

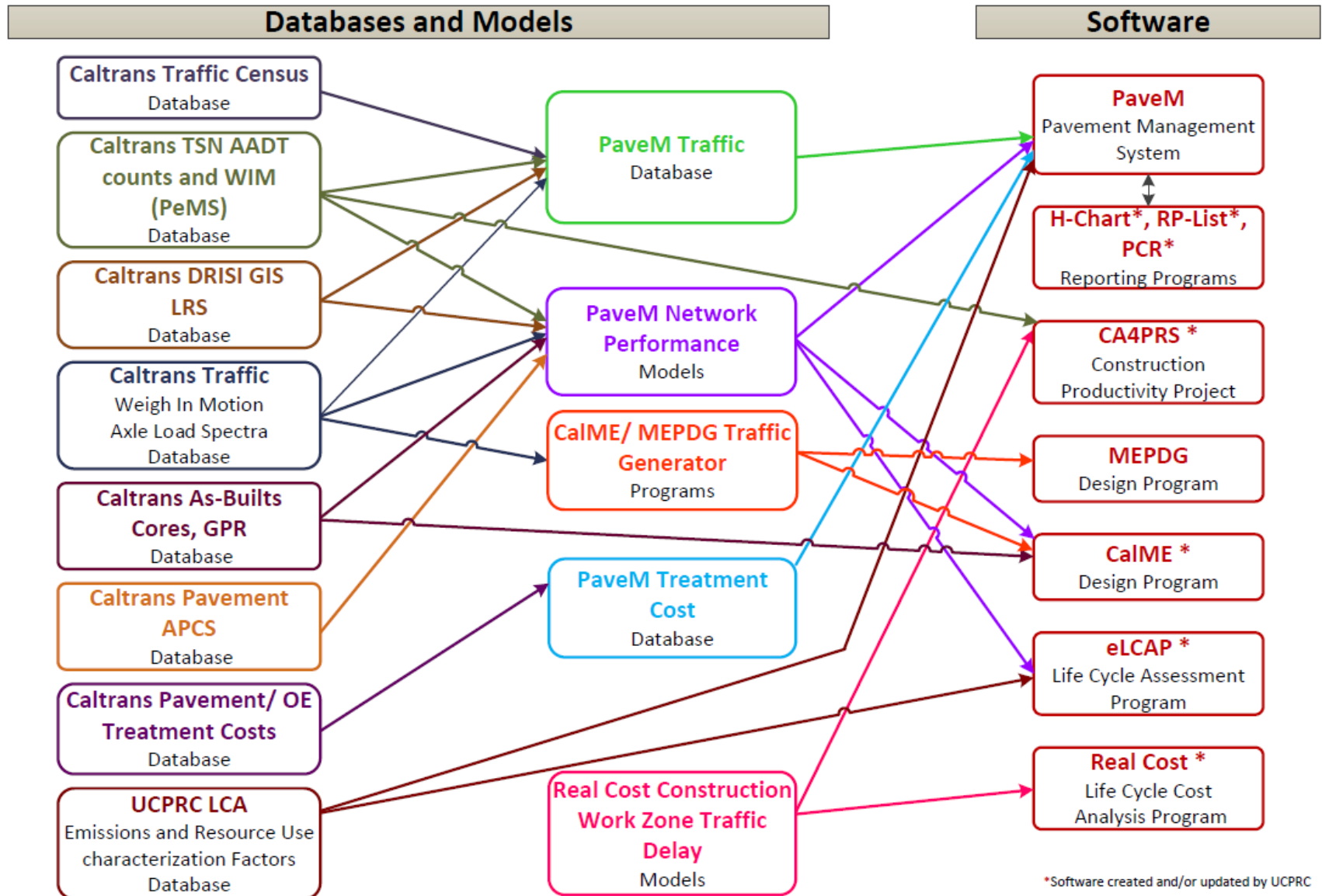
- Pavement tools need updated data and models, make them web-based, and connected to each other, using same data

- PMS
- ME design systems
- LCCA
- LCA

- Update information routinely



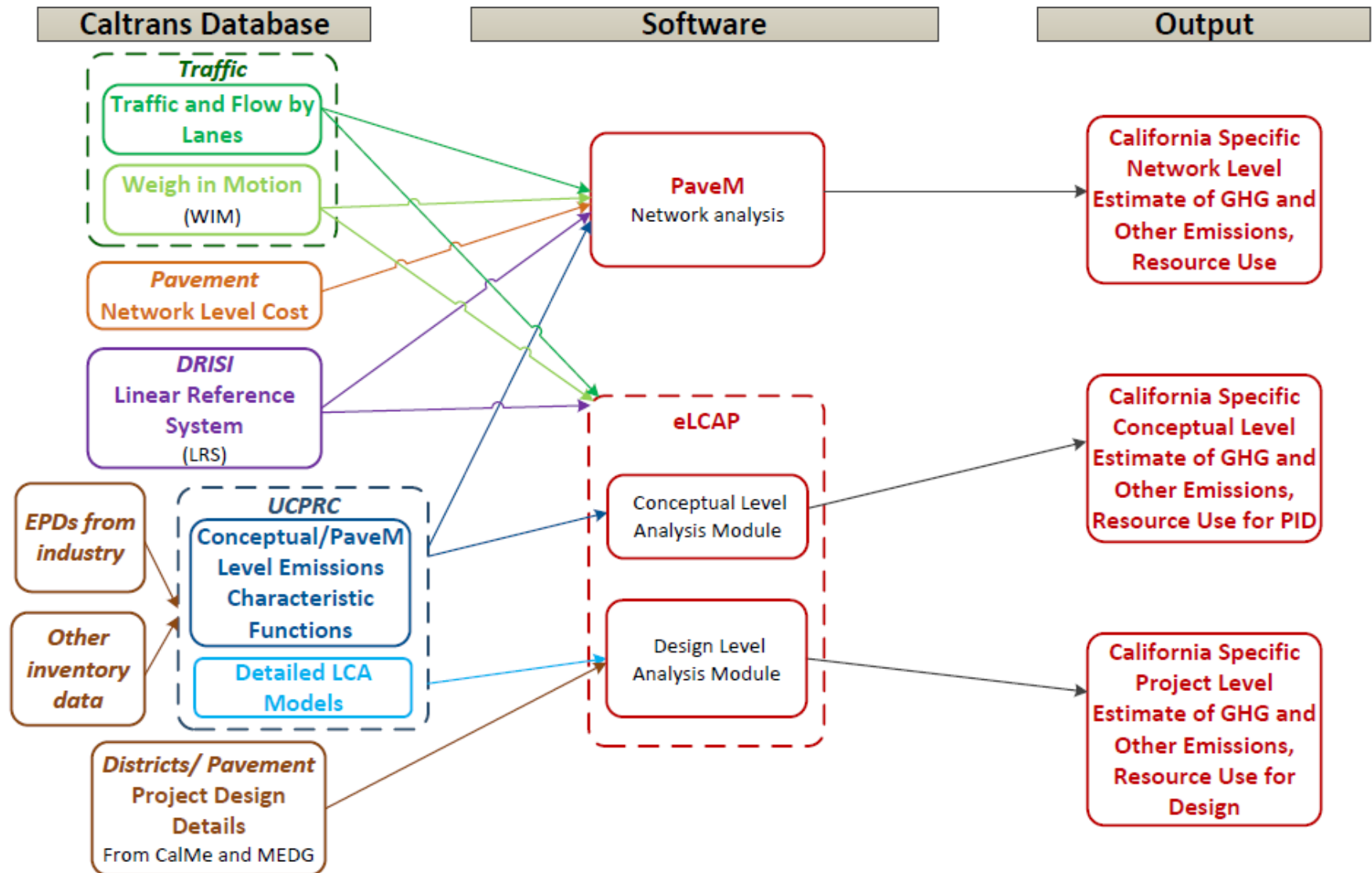
# Caltrans Pavement Engineering and Database/Software Interactions





# eLCAP and PavemM

## Functionality and Data Sources



# How to get better regional data for materials: Environmental Product Declaration (EPD)



## Environmental Facts

Functional unit: 1 metric ton of asphalt concrete

Primary Energy Demand [MJ]	$4.0 \times 10^3$
<i>Non-renewable [MJ]</i>	$3.9 \times 10^3$
<i>Renewable [MJ]</i>	$3.5 \times 10^2$
Global Warming Potential [kg CO <sub>2</sub> -eq]	79
Acidification Potential [kg SO <sub>2</sub> -eq]	0.23
Eutrophication Potential [kg N-eq]	0.012
Ozone Depletion Potential [kg CFC-11-eq]	$7.3 \times 10^{-9}$
Smog Potential [kg O <sub>3</sub> -eq]	4.4

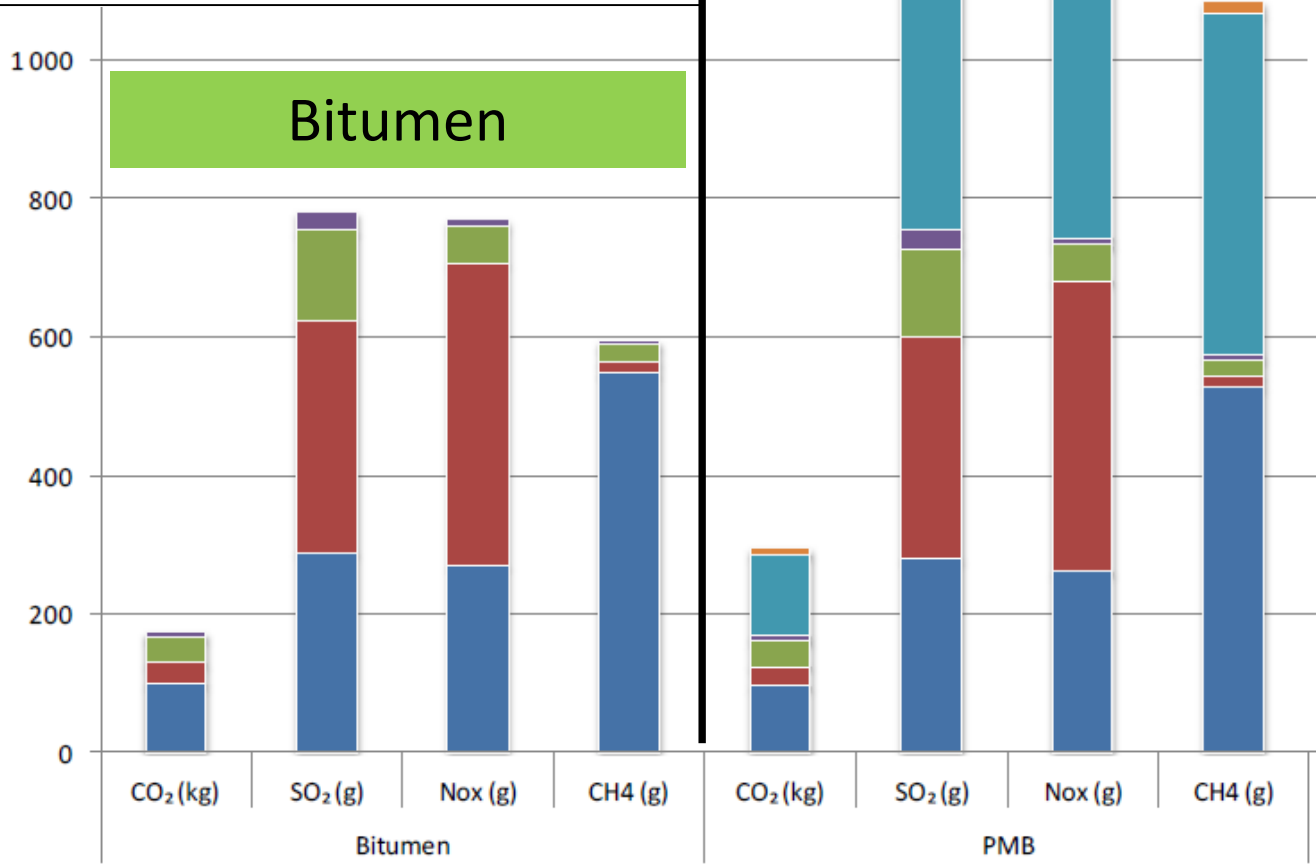
Boundaries: Cradle-to-Gate  
Company: XYZ Asphalt  
RAP: 10%

Example LCA results

# Recommended 3 Stage Approach for Implementing EPD Requirements

1. Develop rules and then require reporting, move towards standardization of EPDs (1-2 years)
  - Caltrans will begin requiring EPDs for pavement materials in 2018
2. Develop standardization, rigor, review process, level playing field, appropriate applications (3 to 5 years)
  - Most of Europe has standardized EPD requirements
3. If desirable and have made sufficient progress, consider using for procurement
  - Defining principle: Must take into account equivalent performance
  - Netherlands, France, Sweden are using for selecting contractors

- PMB milling
- SBS (production and transport)
- Storage
- Refinery
- Transport
- Crude oil extraction



PMB  
 manufacture  
 causes about  
 60% more air  
 emissions than  
 straight  
 bitumen in  
 Europe;

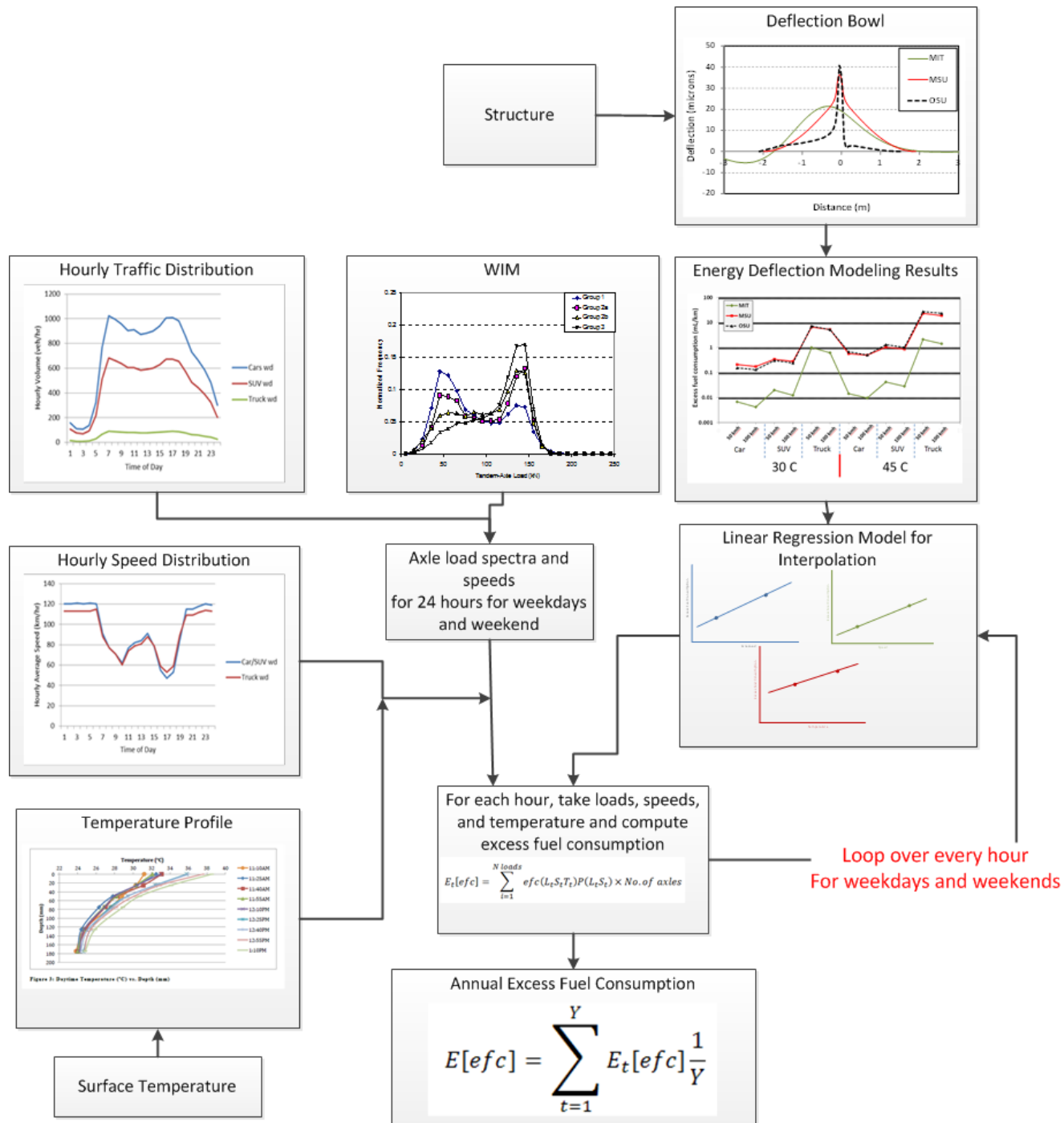
True in US?  
 Can modified  
 asphalt show  
 more than 60%  
 increase in life?

Eurobitume LCI  
 Bernard et al. Nantes LCA 2012

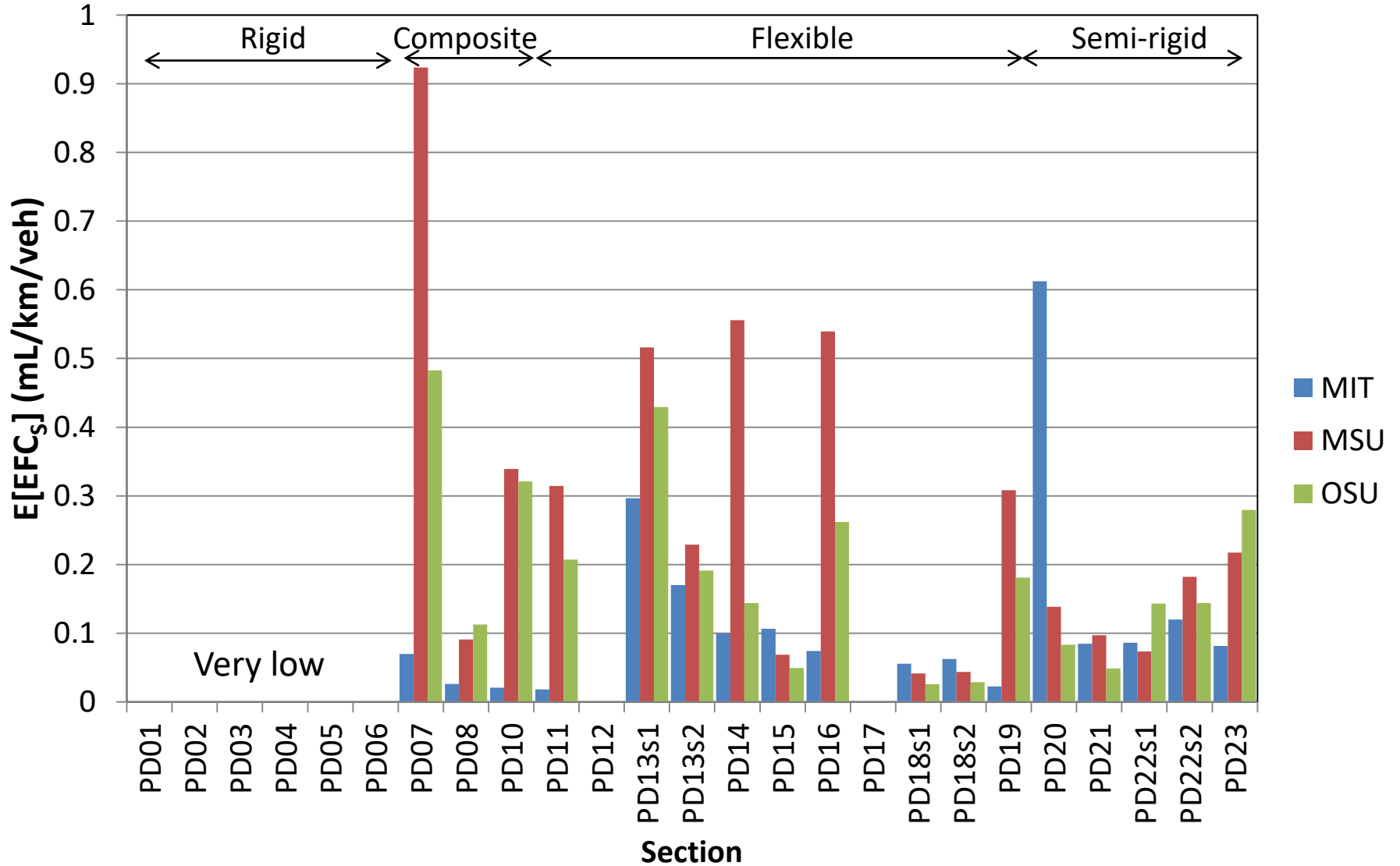
# Caltrans Network: Optimal IRI to trigger treatment for GHG by traffic group

Daily equivalent vehicles of lane-segments range	Total lane-miles	Percentile of lane-mile	Optimal IRI triggering value m/km, (inch/mile)	Annual CO <sub>2</sub> -e reductions (MMT)	Modified total cost-effectiveness (\$/tCO <sub>2</sub> -e)
<2,517	12,068	<25	-----	0	N/A
2,517 to 11,704	12,068	25-50	2.8 (177)	0.141	1,169
11,704 to 19,108	4,827	50-60	2.0 (127)	0.096	857
19,108 to 33,908	4,827	60-70	2.0 (127)	0.128	503
33,908 to 64,656	4,827	70-80	1.6 (101)	0.264	516
64,656 to 95,184	4,827	80-90	1.6 (101)	0.297	259
>95,184	4,827	90-100	1.6 (101)	0.45	104
TOTAL:				<b>1.38</b>	<b>416</b>

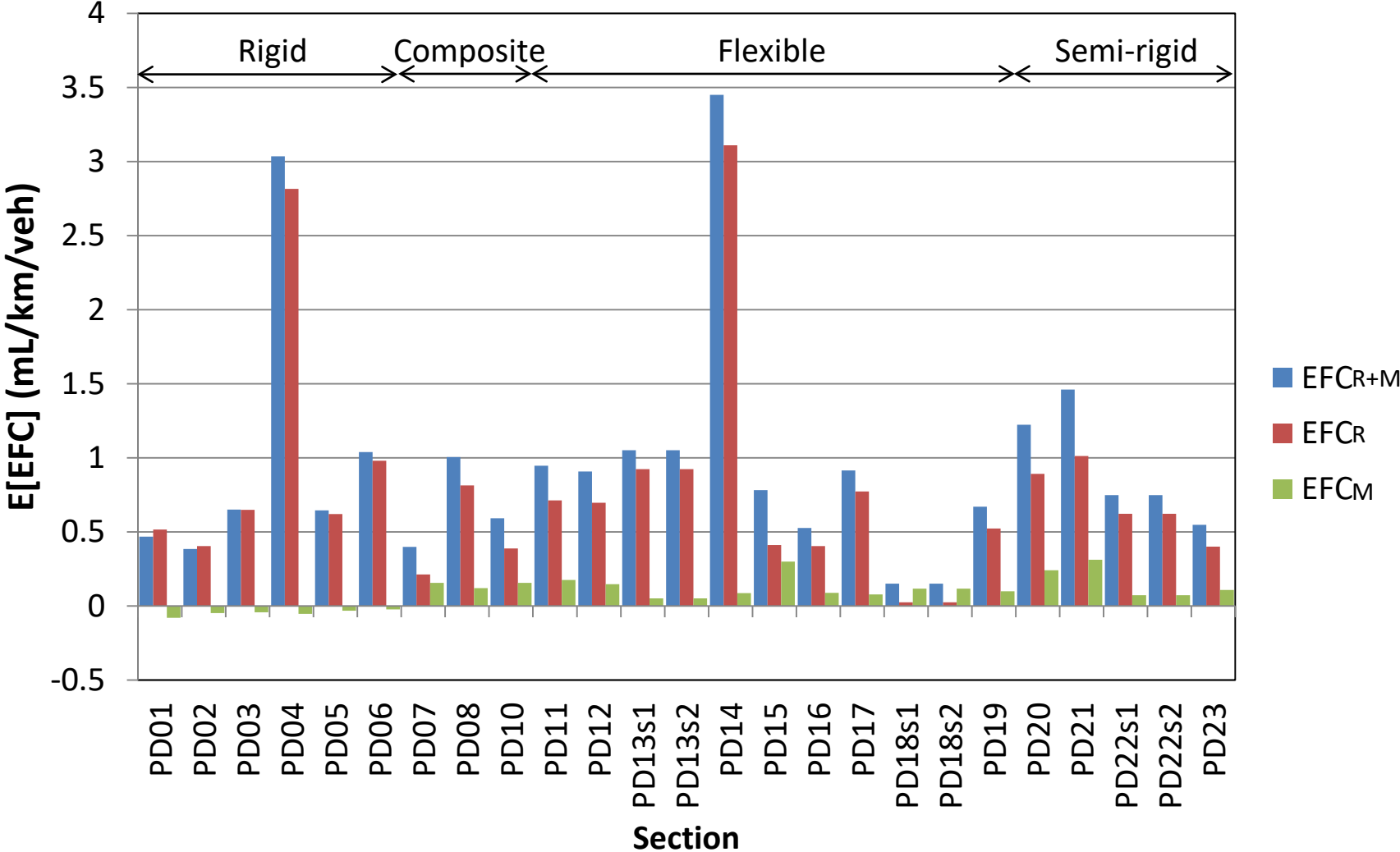
# Annual Excess Fuel Consumption from Asphalt Viscoelastic Response Simulation flowchart



# Structural Response Simulation Results by factorial traffic/climate (avg ml/km/veh EFC)



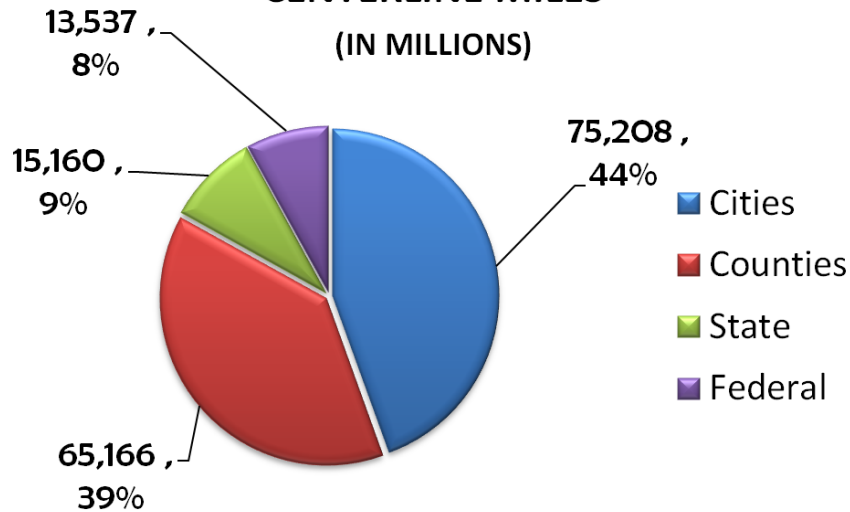
# Roughness (R) and Macrotexture (M) Simulation Results by Section Specific Data relative to 0.6 m/km and 0.5 mm (avg ml/km/veh EFC)



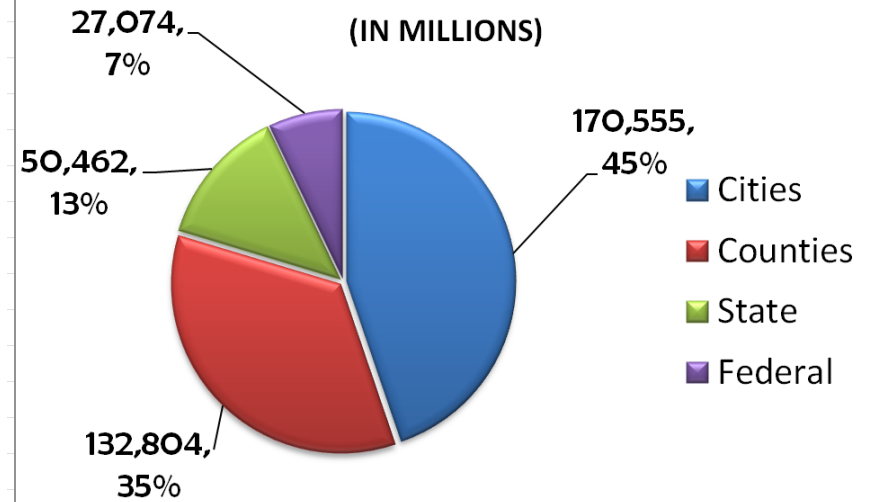


# The Forgotten 80% of Our Pavements

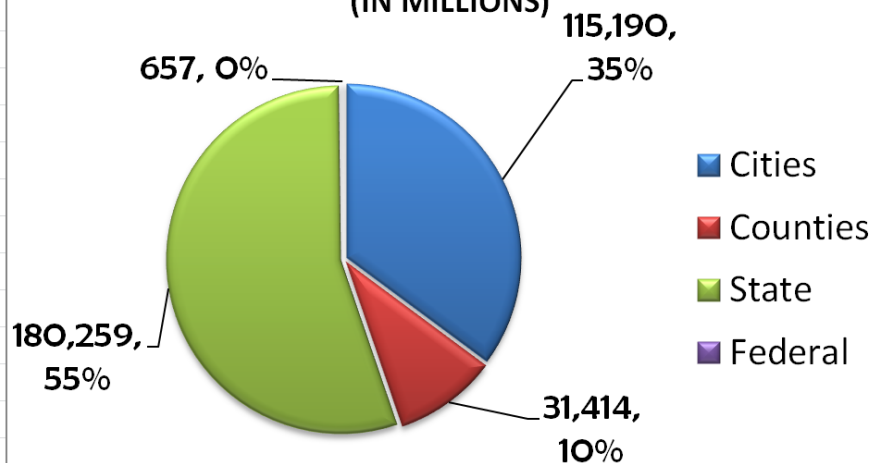
**CENTERLINE MILES**  
(IN MILLIONS)



**LANE MILES**  
(IN MILLIONS)



**VEHICLE MILES TRAVELED**  
(IN MILLIONS)



National \$ Spent on  
Transportation in 2008 (US  
Census Bureau)

STATE GOVERNMENT	LOCAL GOVERNMENT
97,508,989	61,053,150

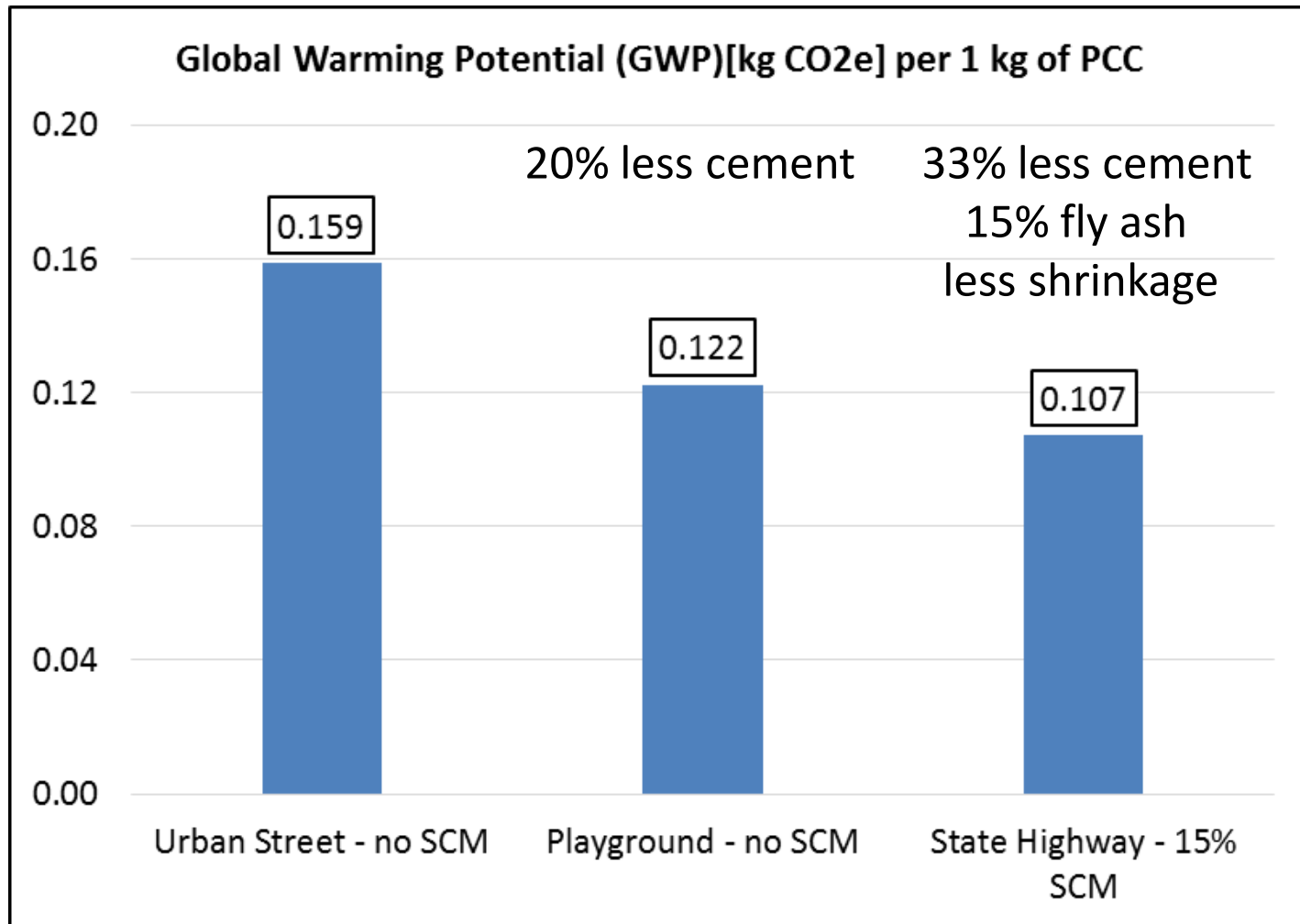
# County LCCA and LCA example: 8% vs 12% air-voids

- Assumptions:
  - Rural pulverize HMA, compact, 4 in. HMA
  - \$31/m<sup>2</sup>
  - 12% air-voids = 12 year life
  - 8% air-voids = 18 year life
- Net present cost\* per ln-mi over 50 year period:
  - 12% air-voids = \$2.6 million
  - 8% air-voids = \$1.9 million = **29 % less cost**
- Greenhouse gas emissions are **34% less**

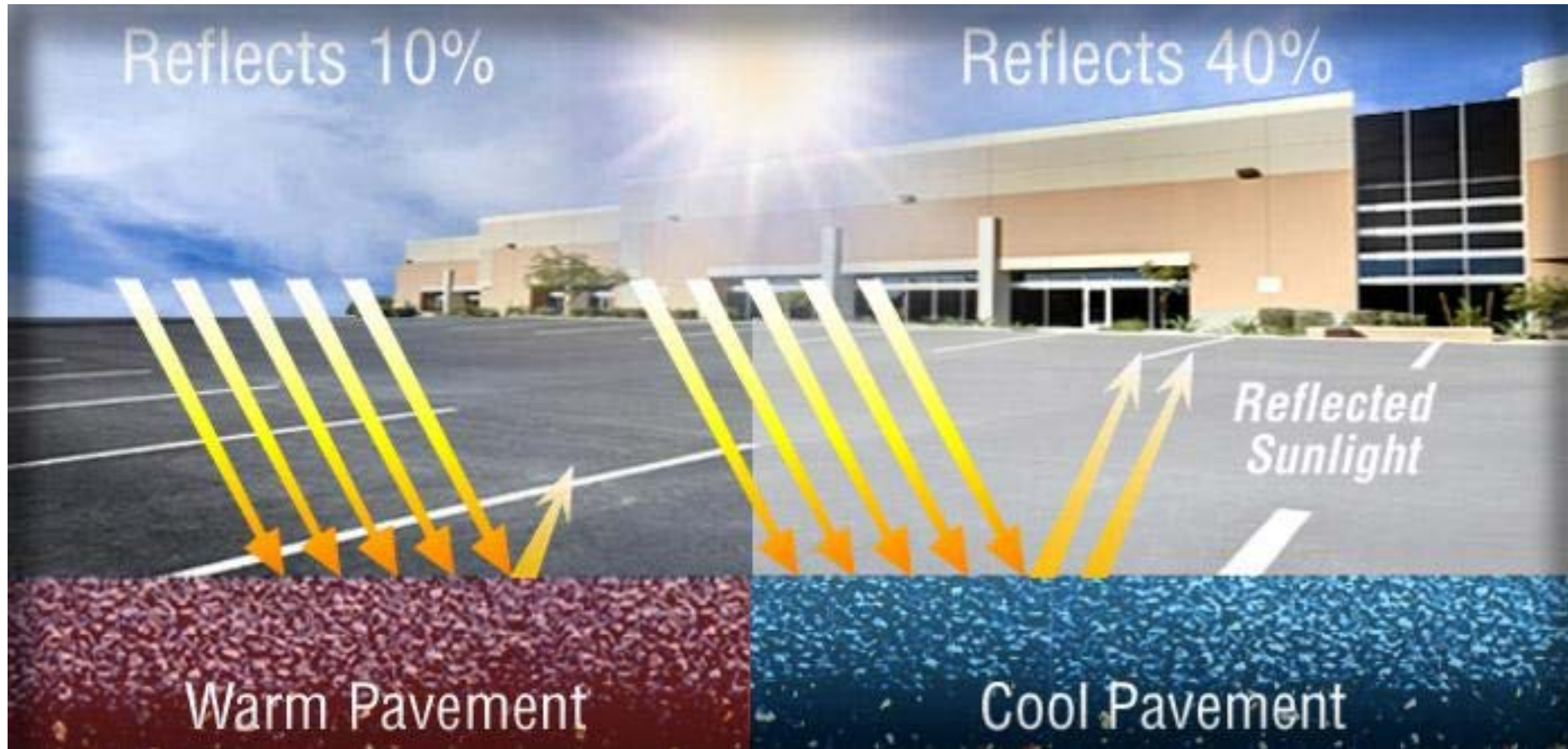
\*2% discount rate

# Effects on greenhouse gas emissions of concrete specifications for concrete cement & SCM content

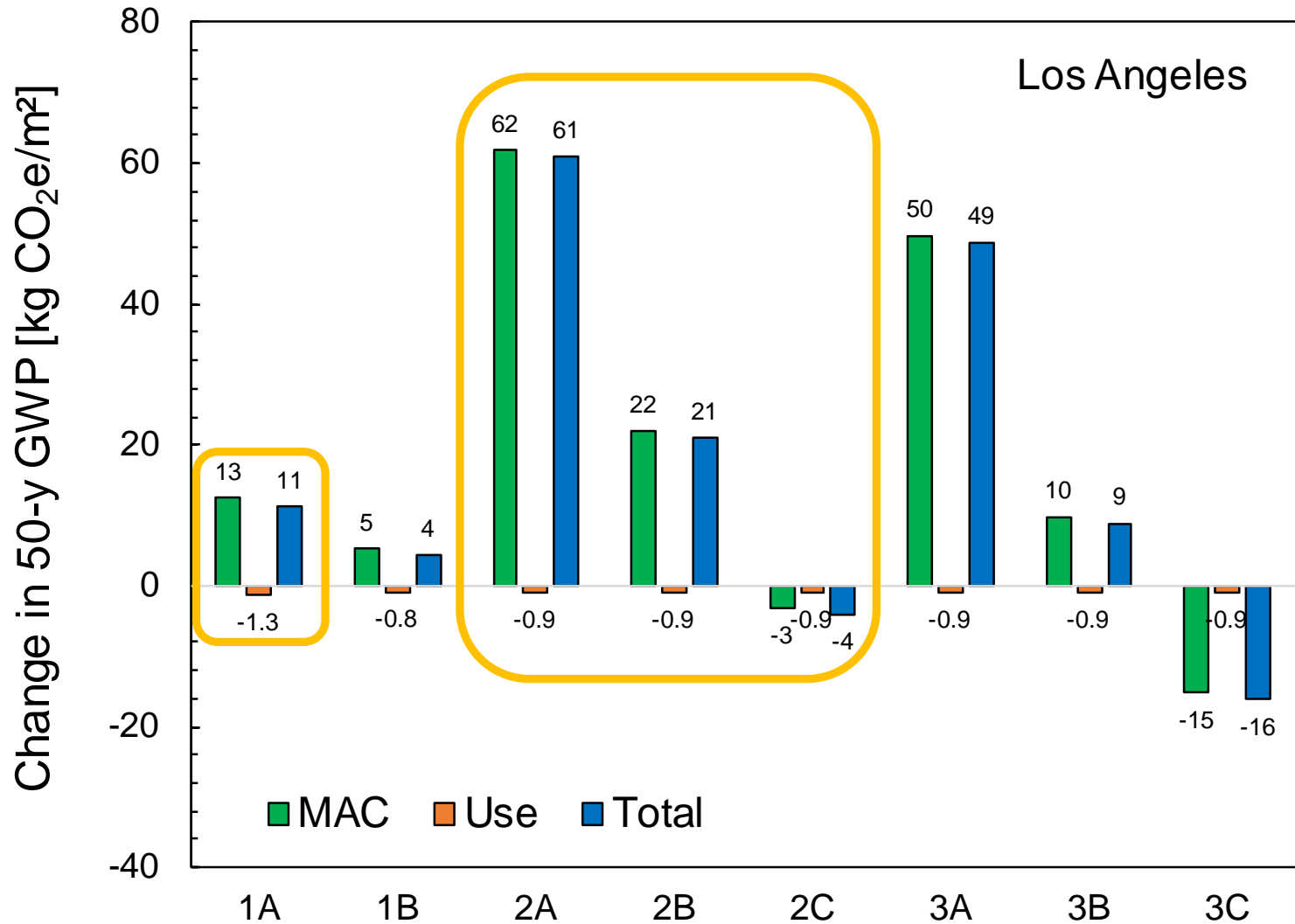
- Mix designs from a city that hasn't reviewed specifications and Caltrans heavy duty highway



To reduce greenhouse gases California passed a law to make pavements more reflective, was it the right thing to do? LCA can be used to check policy



# Difference in greenhouse gases for: asphalt inlay vs thin concrete, slurry vs reflective coatings



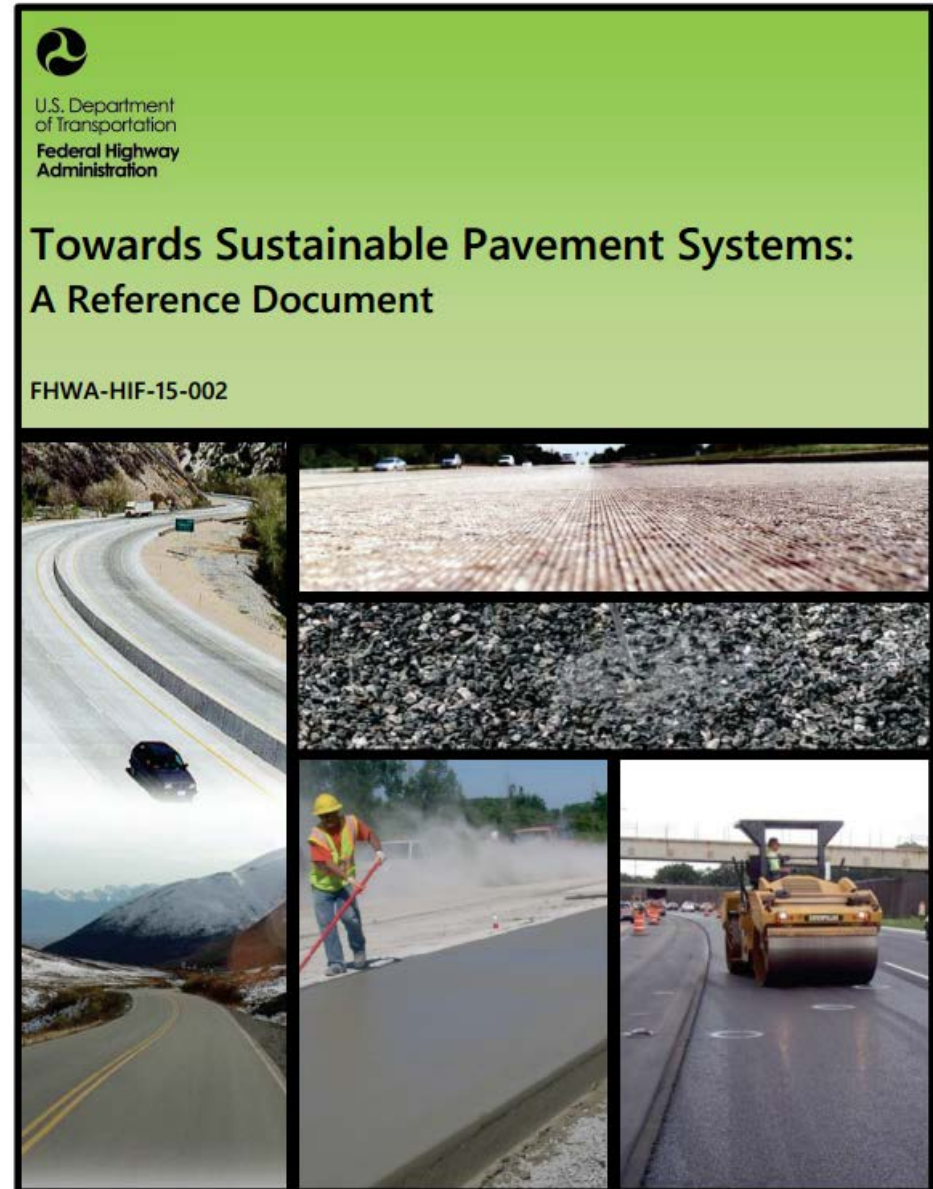
1A = slurry seal → reflective coating;

2A, 2B, 2C = mill-and-fill AC → no-, low-, or high-SCM BCOA

# So what can be done to make pavements more sustainable?

- FHWA Sustainable Pavements Task Group
  - More sustainable pavement reference document (2015)
  - Covers everything about pavement and sustainability
  - Tech briefs and webinars

[http://www.fhwa.dot.gov/pavement/sustainability/ref\\_doc.cfm](http://www.fhwa.dot.gov/pavement/sustainability/ref_doc.cfm)





# 路面可持续发展参考指南

Towards Sustainable  
Pavement Systems: A  
Reference Document

路面可持续发展参考指南



美国联邦公路局可持续路面技术工作组 / 编著  
同济大学、苏交科股份有限公司 / 译

515页  
42.2万中文字符

## 目录:

高参摘要

第1章 导论

第2章 路面可持续性的概念

第3章 在材料方面提高路面可持续性的考虑

第4章 路面和修复设计对提高可持续性的影响

第5章 建设阶段关于提高路面可持续发展的问题

第6章 运营阶段问题

第7章 提高可持续性的养护维修措施

第8章 报废阶段的考虑

第9章 大系统下的路面可持续发展

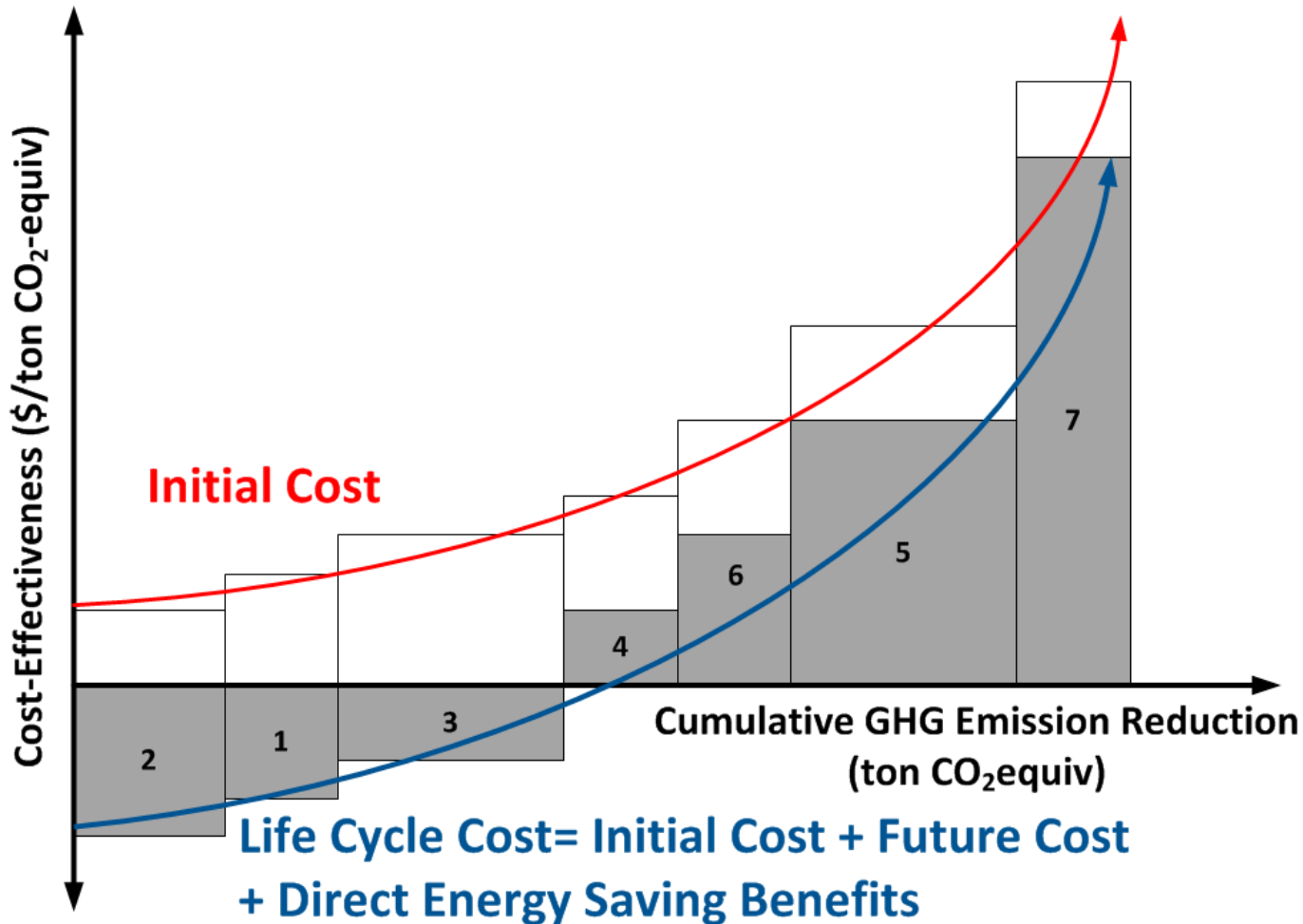
第10章 路面可持续性的评估

第11章 结论

<http://www.gowisdom.org/images/可持续铺面研究-V1206.pdf>

# How to prioritize what to do?

Bang for your buck metric: \$/ton CO<sub>2</sub>e vs CO<sub>2</sub>e reduction



- Many alternatives to improve sustainability
- Cost from Life Cycle Cost Analysis (LCCA)
- Environment from Life Cycle Assessment (LCA)



# New Caltrans project beginning in 2018

- Calculation of Benefit/Cost for Alternative Strategies to Reduce GHG
  - Evaluate all potential strategies that Caltrans could undertake to improve sustainability, for example
    - Planning
    - Pavement and bridges
    - Equipment
    - Traffic operations
    - Land use for solar, other energy generation
  - Primary focus on greenhouse gases, but also on important local issues: air pollution

# All new Caltrans pavement initiatives required to have LCA and LCCA

- Asphalt rubber
  - All Caltrans surfaces must be rubberized, top 60 mm
  - Next: deeper use of gap-graded rubber mixes
- Thin bonded concrete overlay on asphalt
  - 100 to 175 mm concrete overlays bonded to existing asphalt
- PG+X
  - All binders used in dense-graded hot mix to have 5 to 10 percent tire rubber
- High RAP mix
  - 16 to 40 %
  - Interaction with warm mix asphalt

# Conclusions

- We must deliver more in terms of sustainability:
  - Cost, safety, smoothness, construction delay, small environmental impacts, local pollution
  - Asphalt paving: compaction,, recycling as long as equal or better performance, smoothness
- Deliver innovation that can be used
  - \$9 on development, implementation for each \$1 of research
- Be using LCA and LCCA now!
  - Optimize pavement management system decision trees
  - Evaluate all new materials and pavement structures as part of research & development process before implementation
  - Evaluate changes in policy, specifications
  - Review and respond to new and automated vehicles

# Conclusions

- Put LCA, LCCA and later Social LCA tools into standard practice; next 5 years
  - Finish filling data and model gaps
  - Require EPDs
  - Deliver first generation tools
- Require training in LCA and LCCA for all undergraduate pavement students, starting now
  - Practice as part of their materials design classes
- Train all practicing engineers, pavement managers, decision makers in LCA and LCCA, starting now
- Educate policy-makers on basics of LCA and LCCA and prioritization of policy using them, starting now

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